www.taehacorp.com

S

# INNO PRECISIO DISPENSI TECHNO

TAEHA CORPORATION Since 1994

TAEHA PRO PUMP

PDP-500

TAEHA PRO'P



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In order to provide competitive advantage to our customers
 who are in contact with us, we are constantly working on developing new technologies.
 We will continue to try to realize the process
 that customers want to do in the most accurate and efficient way.

# **"Honesty, Credibility, Creative** Dispensing equipment total solution – TAEHA CORPORATION

TAEHA is the company of specialized in dispensing system total solution with the motto of Honesty, Credibility and Creative. We have designed, manufactured and supplied related dispensing equipment throughout the industry, including electronics, automobiles, bio and machinery, with the conviction of "We respond to customer's needs with trust and accurate technology", the various countries including domestic company.

Dispenser is a complex of various technologies such as machinery, control and chemistry etc, and is an industry that requires continuous research and new technologies and techniques. Now we are constantly developing new products and technologies to meet customer's needs and are focusing on developing in to a world-class dispensing equipment total solution company with a strong foundation and a wide variety of applications

We will continue to strive to become a company that works hard with faith.

Thanks!

### **CEO** Kiryong Han

### Precision Dispensing System

Dispensing system has a wide variety of solutions. So there are various products and many kinds of selection method, and the materials used in dispensers are also diverse. The user must consider all of conditions in order to achieve the best solution for their work

(Unit:CPS)

### Material

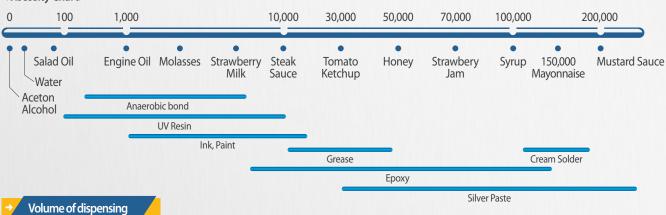
#### Type

Cyano type bond(adhesive), 1K Epoxy, 2K Epoxy, Anaerobic bond, UV bond, RTV Silicone etc. Each material has very different characteristics so it is needed to select a suitable system. Consulting with engineers to select the best system for the material and work process.

#### Viscosity

The viscosity of the material is the most important consideration in selecting the system. From low viscosity materials such as water to high viscosity materials on the paste, viscosity is a must-know information from the beginning of the system selection. However, if not sure, you can roughly convert viscosity of the material that you can easily access in daily life by referring below viscosity table.

#### <Viscosity Chart>



Dispensing volume and rates of error must be accurate. ex) Dispensing volume 0.1ml, less than  $\pm 10\%$  (1ml=1cc)

Please refer to the visualization of the dispensing volume and figure as below.

#### Dots

```
Volume of a dot=\frac{1}{2} the volume of a sphere = v = .2618d<sup>3</sup>

\rightarrow| \leftarrow : diameter of dot(d)
```

dot • • • • • • •

					-					
Volume(CC)	0.0003	0.0001	0.0005	0.003	0.009	0.021	0.029	0.046	0.059	0.075
mm	0.5	0.8	1.3	2.3	3.3	4.3	4.8	5.6	6.1	6.6
inches	0.02	0.03	0.05	0.09	0.13	0.17	0.19	0.22	0.24	0.26

#### Lines

Volume of a line= $\frac{1}{2}$  the volume of a cylinder=v= $\frac{1}{2}\pi r^2 \ell$  ( $\pi$ =3.1416)



### Figure of dispensing

It can be produced with Shower Needle, Special made Needle, X-Y-Z robot system and etc, to create various figure of dispensing.



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PRO-PUMP ACCESSORIE

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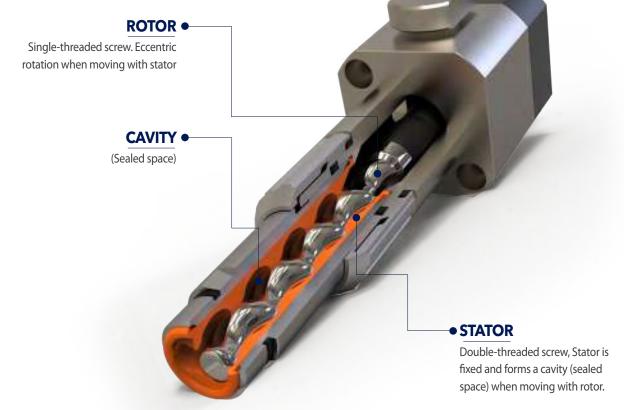
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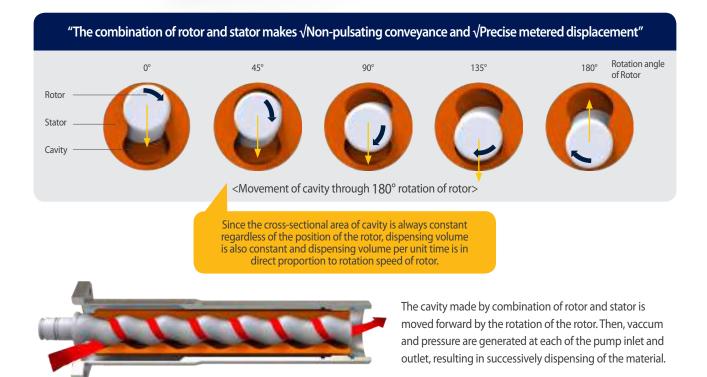
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# **PRO-PUMP Principle & Features**

Progressive cavity pumps allow accurate metering/feeding/dispensing of materials that are difficult release due to their innovate structure and excellent precision

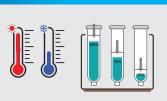




### PRO PUMP

#### Accurate and consistent dispensing of material regardless of environmental factors

Due to the environment, materials are dispensed accurately and consistently even if viscosity changes or differential head changes in the container.



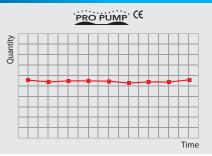


### Clean dispensing without ball-up effect at the nozzle tip

The snuff-back function, which snuff back the material drop formed, eliminates or minimizes ball-up at the nozzle tip.

#### Consistent dispensing with non-pulsating by the movement of rotor and stator

Regardless of the position of the rotor, the crosssectional area of constant cavity always create a constant pressure so that the exact metered volume can be dispensed consistently.





# Even dispensing by precise metering of materials that are difficult to dispense by using gear pump or pneumatic valve

Precise volume of material with filler is dispensed without impairing fillers under the cavity displacement dispensing process.





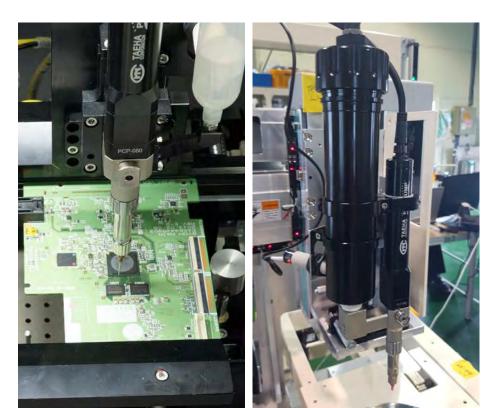
Disassembly and reassembly for maintenance and cleaning is easy because of simple structure of the pumping unit.



# PROGRESSIVE CAVITY PUMP PCP-Series 1K PRO-PUMP®



	/	ļ	/		
Item Model	PCP-005	PCP-015	PCP-050	PCP-150	PCP-500
Dimension (WxHxD) (mm)		27 x 27 x 230		29 x 29	9 x 280
Weight		400g		65	iOg
Input Pressure		0 ~ 0.6MPa			
Max Dosing Pressure	3.0MPa	2,0MPa 1,0MPa			1.0MPa
Viscosity		1~ 1.000,000 cPs			
Dosing Volume/Rev	≒0.0049ml	≒0.017ml ≒0.049ml ≒0.17ml		≒0.17ml	≒0.45ml
Motor Speed	1 ~ 120rpm				
Dosing Accuracy		± 1%			
Material of Stator	PF, F, EP, UPE, EPPF, EPUPE, FPF, FUPE, TPE, EPA				
Material Inlet Port	Inlet Adapter or Tap Type(BSPT 1/4)				
Material Outlet Port	LUER LOCK or BSPT 1/8				
Controller	PROCON-100				



### PRO PUMP



Model Item	PCP-1000	PCP-1500	PCP-2000	PCP-5000	PCP-15000
Dimension (WxHxD) (mm)	29 x 29 x 312	45 x 45 x 430	60 × 60	x 580	70 x 70 x 730
Weight	700g	2.5kg	5.0kg		8.0kg
Input Pressure	0 ~ 0.6MPa				
Max Dosing Pressure	1.2MPa	2.0MPa	2.5MPa 2.0MPa		MPa
Viscosity	1~ 1.000,000 cPs				
Dosing Volume/Rev	≒1.1ml	≒1.8ml	≒2.2ml	≒5.5ml	≒15.5ml
Motor Speed	1 ~ 120rpm 1 ~ 150rpm				
Dosing Accuracy	± 1%				
Material of Stator	PF, F, EP, UPE, EPPF, EPUPE, FPF, FUPE, TPE, EPA				
Material Inlet Port	Inlet Adapter or BSPT 1/4	Inlet Adapter or BSPT 1/2	BSPT 1/2 BS		BSPT 3/4
Material Outlet Port	LUER LOCK or BSPT 1/4	LUER LOCK or BSPT 3/8	BSPT 1/2 E		BSPT 3/4
Controller	PROCON-100 PROCON-1000				

# PRO-PUMP PCP series is a compact and innovative 1-component dispenser that delivers excellent accuracy to the dispensing of difficult materials.

Because there is a perfect sealed space between the rotor and stator, it can maintain a higher degree of vacuum compared to the gear pump, so it has excellent material suction capability.

Non-pulsation, this can keep flow rate very constant.

The volume of the conveyed material is in proportion to the rotation speed of rotor, regardless of dosing pressure, so adjusting the number of rotor's rotations allows accurate conveyance and dispensing of materials which are difficult to handle.

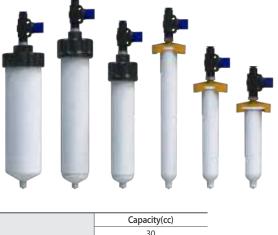
PRO-PUMP can work without any valves and also the conveyance of material can be reversed.

TAEHA's innovate rubber forming technology makes it easy to dispense material containing filler of high degree.

(High Filler Stator, High Filler Rotor)



PCP BARREL MODULE SYSTEM BARREL (30,50,70,100,200,300cc)



	cupacity(cc)
	30
M	50
Material feeding : Barrel	70
Darrei	100
	200
	300

※ See the page of 70 for details

# We provide the best dispensing with the most suitable material for the material and

<1K System





CAN PUMP SYSTEM



	Capacity (kg)
Mada da la Tara dina a s	1.0
Material Feeding : Can Pump	3.0
	5.0
	18.0

 $\,\,$  % See the page of 30,31 and 58 for details



system by combining the PCP series feeding container/device/equipment dosing conditions. PCP CARTRIDGE MODULE SYSTEM CARTRIDGE (170,340,650,1000cc,Sealant 330cc)

# **Configuration**>





	Capacity (CC/OZ)	
	170/6	
Material feeding:	340 / 12	
Cartridge	650 / 20	
	1000/32	
	Sealant Cartridge(330cc)	

※ See the page of 72-73 for details



	Capacity (L)
	1.0
Material Feeding :	3.0
Pressure Tank	5.0
	10.0
	20.0

 $\,\,$  See the page of 52-23 for details

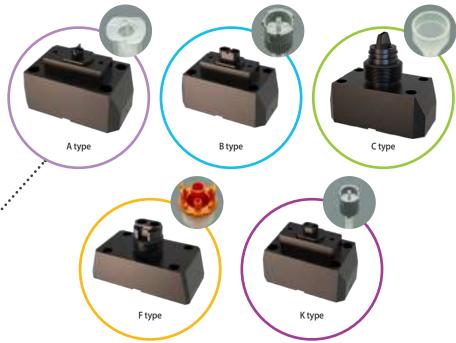
# PRO DUO PUMP PDP-Series 2K PRO-DUO PUMP®



Item	PDP-005	PDP-015	PDP-050	PDP-150
Dimension (WxDxH) (mm)		60 x 30 x 260		67 x 35 x 310
Weight	1.12kg 1.66kg			1.66kg
Input Pressure	$0\sim 0.6 { m MPa}$			
Max Dosing Pressure	2.0MPa			
Viscosity		10~ 300	,000 cPs	
Dosing Volume/Rev	=0.01ml =0.03ml =0.10ml =0			
Motor Speed	1 ~ 120rpm			
Dosing Accuracy	± 2%			
Material of Stator	PF, F, EP, UPE, EPPF, EPUPE, FPF, FUPE, TPE, EPA			
Material Inlet Port	Inlet Adapter or Tap Type(BSPT 1/4)			
Material Outlet Port	Mix Adapter A/B/C/F/K type			
Controller	PDC-100			

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**Mix adapter** The Mix adapter, which is installed when applying a static mixer to the PRO-DUO PUMP, has different models depending on the type of static mixer and mix ratio of 2K materials.



# <u>O PUMP</u> CE



Item	PDP-500	PDP-1000	PDP-1500	PDP-2000	PDP-5000	
Dimension (WxDxH) (mm)	67 x 35 x 310	67 x 35 x 340	100 x 45 x 390	170 x 65	170 x 65.6 x 600	
Weight	1.66kg	1.66kg 1.8kg 5.0kg			5kg	
Input Pressure	0 ~ 0.6MPa					
Max Dosing Pressure	1.0MPa 1.2MPa 2.0MPa					
Viscosity		10~300,000 cps 10~500,000 cps			,000 cps	
Dosing Volume/Rev	≒1.Oml	≒2.Oml	≒3.Oml	≒4.Oml	≒10.0ml	
Motor Speed	$1 \sim 120$ rpm	20rpm 1 ~ 150rpm				
Dosing Accuracy	± 2%					
Material of Stator	PF, F, EP, UPE, EPPF, EPUPE, FPF, FUPE, TPE, EPA					
Material Inlet Port	Inlet Adapter orInlet Adapter orTap Type(BSPT 1/4)Tap Type(BSPT 3/8)			Tap Type(	BSPT 3/8)	
Material Outlet Port	Mix Adapter A/B/C/F/K type Mix Adapter C/F type			er C/F type		
Controller	PDC-100 PDC-1000					

# PRO-DUO PUMP series is a compact and innovative 2-component dispenser that delivers excellent accuracy to the dispensing of difficult materials. This volumetric pump that allows the user to directly control the mix ratio of the 2-component materials

It has originality eccentric screw structure, so it is dispensed steadily by mixing 2-component material for a long time. It is highly efficient, reproducible, accurate and high degree of precision compared to other volumetric pumps. The volume of dosing can be adjusted quickly and easily with the control of the rotation and speed of the rotor. Possible to be applied to various situations, such as viscosity or mixing ratio difference between 2-component materials. Replacing the disposable mixer instead of cleaning the pump itself makes maintenance easier and economical dispensing possible.



The PDPX series is a pump that is applied when the viscosity difference or mixing ratio between the two components is big, and is produced by combining pumps of different capacities. There are various X-combinations of pumps and please consult with our sales representative before producing pumps.



PDPX-1500-150>

<PDPX-150-015>

PDP BARREL MODULE SYSTEM BARREL (300,200,100,70,50,30cc)

	30
M	50
Material feeding : Barrel	70
	100
	200
	300

※ See the page of 70 for details

# We provide the best dispensing system with the most suitable material feeding for the 2K material and

### <2K System



# PDP CAN PUMP SYSTEM DUAL CAN PUMP(1,3,5,18kg Can)







	Capacity (kg)
	1.0
Material Feeding : Can Pump	3.0
	5.0
	18.0

PRO-CPD20(20L Dual Can Pump)

 $\,\,$  See the page of 70 for details



by combining the PDP series container/device/equipment dosing conditions. PDP CARTRIDGE MODULE SYSTEM
CARTRIDGE (170,340,650,1000cc,Sealant 330cc)

# **Configuration**>





	Capacity (cc/Oz)	
	170/6	
Material feeding:	340 / 12	
Cartridge	650 / 20	
	1000/32	
	Sealant Cartridge(330cc)	
X See the many of 72 72 for details		

\* See the page of 72-73 for details



Capacity (L)

5

10

20

30 40

60

PDP TANK SYSTEM DUAL TANK (5, 10, 20, 30, 40, 60L)



MFEV2(2K Material Feeding Equipment, Vacuum type)
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% See the page of 52-53 for details

Material Feeding :

**Pressure Tank** 

# **PRO-PUMP CONTROLLER**

# **1K PROCONTROLLER**

PRO-PUMP or PRO-DUO PUMP software for precision and variety of dispensing process. The touch screen makes the data more recognize and easy to operate. 15 channels of memory function provide excellent compatibility with other equipment such as PC and PLC. External interface features enable a variety of works to be performed continuously. Intuitive work setting and data modification for easy operation.









Item Model	PROCON-100	PROCON -1000	
Dimension(WxHxD)	236x92x204(mm)	240x118x210(mm)	
Weight	1.8kg	3.2kg	
Power	AC 220V 50/	60Hz(1Phase)	
Power Consumption	Max, 2	200VA	
Display	2,8inch TFT LCD	5.0inch TFT LCD	
Operating Method	Touch panel, B	utton, Regulator	
Operating Mode	Time, Steady, Metering	Time, Steady	
Memory	15CH	15CH	
Air Pressure	0.5M	MPa	
Inlet Port	One Touch Fitting PC(Ø6, Max. 0.7MPa)		
Outlet Port	Auto Jointer (SH–H4)		
Flow sensor & External control	OK		
Input Signal	Contact Input or NPN Open Collector		
End Signal	NPN Open Collector		
Temperature & Humidity	Below 0 $\sim$ 40°C / 80[%]RH (A place where no steam is generated)		
STD Component	Motor Cable, I/O cable, Power cable, Terminal block		
Drawing (Front, Side)			

# **2K PDC Series**









Model	PDC-100	PDC -1000	
Dimension(WxHxD)	240x116x230(mm)	240×118×210(mm)	
Weight	3.6kg	3.2kg	
Power	AC 220V 50/	60Hz(1Phase)	
Power Consumption	Max. 2	200VA	
Display	4.5inch TFT LCD	4.5inch TFT LCD	
Operating Method	Touch panel, B	utton, Regulator	
Operating Mode	Time, Steady, Purge, Ratio	Time, Steady, Anti, Ratio	
Memory	15CH	15CH	
Air Pressure	0.51	MPa	
Inlet Port	One Touch Fitting PC(Ø6, Max. 0.7MPa)		
Outlet Port	Auto Jointer (PH–H4)		
Flow sensor & External control	OK		
Input Signal	Contact Input or NPN Open Collector		
End Signal	NPN Open Collector		
Temperature & Humidity	Below 0 ~ 40°C / 80[%]RH (A place where no steam is generated)		
STD Component	Motor Cable, I/O cable, Power cable, Terminal block		
Drawing (Front, Side)	240 <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b>PC-100</b> <b></b>	240 PDC-1000 P	

# EXTERNAL CONTROLLER EXTERNAL CONTROLLER

Multi-controller for multiple system

Driver-type system that allows users to control dispensing easily in the way they want, such as PC and PLC.

### PRO EXTERNAL CONTROLLER PEC Series

The communication control function (MODBUS) allows you to set the parameter and monitoring on the parent PC. External shot signals can be answered without delay for dispensing of accurate and control The variable speed can be applied and channels can be changed while the system is in operation,

F

so it is more responsive to various dispensing condition and change.

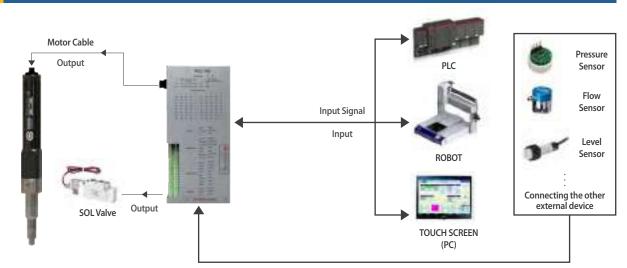
Applications with various sensors such as pressure sensors, residual sensors and flow sensors can be implemented. Various dispensing conditions can be set through the three operating mode(TIME/STEADY/METERING)





Item Model	PEC-100	PDEC-100		
Dimension(WxHxD)	216x10	216x100x43(mm)		
Weight	552g			
Power	DC	DC 24V		
Power Consumption	Max 3A	Max 5A		
Power(SMPS)	AC220V,	AC220V, 50/60Hz		
Operating Mode	TIME / STEADY / METRING	TIME / STEADY / MIX RATIO		
Control	Parent PLC Communication(RS232C) or HMI			
Comm. Protocol	MODBUS(ASCII) – MODBUS LRC			
Available PRO-PUMP	PCP-005 / PCP-015 / PCP-050 PCP-150 / PCP-500 / PCP-1000	PDP-005 / PDP-015 / PDP-050 PDP-150 / PDP-500 / PDP-1000		

### **System Configuration**



Signal of external device

INNOVATE PRECISION DISPENSING TECHNOLOGY

**1** 

# **PRO-PUMP ACCESSORIES**

Ca	able		_
			<4>
No.	Product Name	Description	Remark
1	Motor Cable	PRO-PUMP to Controller	STD Length: 2m
2	I/O Cable	Controller to External device	STD Length: 2m
3	Pressure Sensor Cable	Controller to Pressure sensor of PRO-PUMP	STD Length: 2m
4	Foot Switch	Connecting to the controller and generating a signal	STD Length: 2m
	' '		**Cable length depends on customer's ne
No.	Product Name	Description	Remark
1	Luer Adapter(STD)	Mounting general/standard type of needle	SUS303
2	Luer Adapter(NUT) No-drip Needle Adapter	Mounting general/standard/shower/twin type of needle Minimizing material formation at the tip	SUS303
3	(STD)	(Mounting general/standard)	EPDM/FLUORO
4	No-drip Needle Adapter (NUT)	Minimizing material formation at the tip (Mounting general/standard/shower/twin type of needle)	EPDM/FLUORO
5	Inlet Adapter (Barrel type)	Used to connect barrel to pump	AL(BK Anodizng)
б	Inlet Adapter (Cartridge type)	Used to connect cartridge to pump	AL(Electroless Nickel Plating)
7	Inlet Adapter(BSPT1/8)	Used to connect tank to pump, the pump and Hose of BSPT 1/8 are connected	AL(BK Anodizng)
8	Inlet Adapter(BSPT3/8)	Used to connect tank to pump, the pump and Hose of BSPT 3/8 are connected	AL(Electroless Nickel Plating)
9	Inlet Adapter (Sealant Cartridge)	Used to connect sealant cartridge to pump	AL(Electroless Nickel Plating)
C	ollar		



No.	Product Name	Description	Remark
1	Nut Collar A (round)	Used when the PN needle needs to be stably fastened	AL(Electroless Nickel Plating)
2	Nut Collar B (oval)	Used when the MN needle needs to be stably fastened	AL(Electroless Nickel Plating)

**Pressure Sensor** 



N	lo.	Product Name	Description	Remark
	1	Pressure Sensor	Detect the pressure of the material at the dosing part by installing it in the PDP	0.5~3VDC, PF1/4

#### Barrel/Cartridge Clamp for 1K PRO-PUMP <1> <2> No. Product Name Description Remark Clamp that serves to hold a barrel in the 1K pump 1 1K Barrel Clamp AL(BK Anodizing) (Different lineups depending on barrel capacity and PCP model) Clamp that serves to hold a cartridge in the 1K pump AL(BK Anodizing) 2 1K Cartridge Clamp (Different lineups depending on cartridge capacity and PCP model)

### Barrel/Cartridge Clamp for 2K PRO-DUO PUMP



No.	Product Name	Description	Remark
1	2K Barrel Clamp	Clamp that serves to hold a barrel in the 2K pump (Different lineups depending on barrel capacity and PDP model)	AL(BK Anodizing)
2	2K Cartridge Clamp	Clamp that serves to hold a cartridge in the 2K pump (Different lineups depending on cartridge capacity and PDP model)	AL(BK Anodizing)

# Mixer Clip & Mixer Cap for 2K PRO-DUO PUMP <1> <1> <1> <1> <1> <1> <1> <1> <1> <1> <1> <1> <1> <1> <1> <1> <1> <1> <1> <1> <1> <1> <1</td> <1</td>

No.	Product Name	Description	Remark
1	Mixer Clip (A type)	Used to installing the type of A mixer to the PDP	SUS
2	Mixer Clip (B type)	Used to installing the type of B mixer to the PDP	SUS
3	Mixer Clip (K type)	Used to installing the type of K mixer to the PDP	SUS
4	Mixer Cap(C-9.6)	Used to installing the type of C-9.6(O.D 9.6) mixer to the PDP	AL
5	Mixer Cap(C-13.5)	Used to installing the type of C-9.6(O.D 13.5mm) mixer to the PDP	AL
б	Mixer Cap(C-15.6)	Used to installing the type of C-9.6(O.D 15.6mm) mixer to the PDP	AL
7	Mixer Cap(C-18.8)	Used to installing the type of C-9.6(O.D 18.8mm) mixer to the PDP	AL
8	Mixer Cap(F type)	Used to installing the type of F mixer to the PDP	AL

# ANTIDRIP VALVE UNIT

Applying ADVU to the 2K PDP, when dispensing,

it minimizes the material's formation and prevents the dripping of the material.

There are 7 types of Anti Drip Valve depending on the type of material, volume of dispensing,

dispensing requirement and etc., and they can be used in UNIT style by applying a dedicated bracket for each of ADV type.

Type Item	ADV	/U-1	AD	ADVU-2		ADVU-3	
Appearance	đ						
Features	- Multipurpose		- Applicable to low-to-middle of viscosity - Good for quick-drying material		- Applicable to low-to-middle of viscosity - Useful for dispensing of large volume		
	ltem	Spec.	ltem	Spec.	ltem	Spec.	
	Inlet Port	Luer Lock	Inlet Port	Luer Slip	Inlet Port	Luer Slip	
Specification	Outlet Port	Metal needle Plastic hub needle	Outlet Port	Metal needle Plastic hub needle	Outlet Port	Metal needle Plastic hub needle	
	Type of Valve	Rotary type	Type of Valve	Rotary type	Type of Valve	Poppet type	
ADVU Application	PDP-500			PDP 150	PDP-100		

ADVU-4		A	DVU-5	A	DVU-6	A	DVU-7
			)			ı.	
- Applicable to l of viscosity - Useful disper large volume		<ul> <li>Applicable to I of viscosity</li> <li>Application to material (MMA</li> <li>Ideal for small dispensing</li> </ul>	quick drying	<ul> <li>Low~mid visco high-volume o</li> <li>Apply one-tou</li> <li>Holder and cyl</li> <li>Static mixer ca to the bottom</li> </ul>	lispensing ch fitting inder required n be applied	material contain - Connect to the - Valve holder an required - To prevent slud	
lteres	Cree	Item	Spec.	ltem	Spec.	ltem	Spec.
Item Inlet Port	Spec. Luer Lock	Inlet Port	Luer Lock	Inlet Port	Luer Slip	Inlet Port	Luer Slip
Outlet Port	Ø6 One touch fitting	Outlet Port	Precision Nozzle Tip (All-in-one type)	Outlet Port	Metal needle Plastic hub needle	Outlet Port	Precision Nozzle
Type of Valve	Rotary type	Type of Valve	Rotary type	Type of Valve	needle type	Type of Valve	Pinch type
		Ĭ.	I.I	PDP-1	50	• •	









### PRO SPRAY PUMP PSP-Series 1K PRO-SPRAY Series<sup>®</sup>



Item	PSP-015	PSP-050	PSP-150	PSP-500	
Dimension( $\Box xLx\emptyset$ )	27×296	x18mm	29x346x18mm		
Weight	42	Og	610g		
Angle of spray	5~30 °				
Dispensing Volume	0.1~0.6ml/min 0.3~18.0ml/min				
Viscosity	10~50,000cPs				
Spray Air Pressure	0~500kpa				
Material Inlet Port	BSPT	r 1/4	BSPT 1/4		
Spray Air Hose	Ø4				
Motor Speed	0~120RPM				
Dosing Accuracy	±1%				
Orifice of Dosing		Ø0.51	~Ø0.8		

It is an ultra-high precision volumetric spray dispensing system that produces ultra-fine to massive discharges by using combinations of material supplying pressure and spraying air pressure.

It is possible to control and set the spray line width in various ways by systemizing it with dedicated control equipment. Equipped with various types of spray nozzles, it may dispense in the shape desired by customers (see the table below).

The design of the special vortex structure may prevent losses of materials and contamination in the surrounding areas caused by scattering or overspraying.

The combination of the sprayed amount and air pressure can be conveniently set, enabling spraying discharge for various purposes.



It is an ultra-high precision volumetric spray dispensing system that produces ultra-fine to massive discharges by using combinations of material supplying pressure and spraying air pressure.



# PRO-SPRAY CONTORLLER PSC-100





Item	PSC-100			
Dimension(W x H x D)	240 x 116 x 230mm			
Weight	3.6kgf			
Power	AC 100 $\sim$ 240V, 50/60Hz			
Power Consumption	50 W			
Display	5.0inch TFT LCD, Touch panel			
Operating Mode	Time / Steady / Auto			
Memory	32ch			
Air Pressure	0 ~ 0.7MPa			
Inlet Port	One Touch Fitting PC (Ø6 Air Hose, Max. 0.7MPa)			
Outlet Port	Auto Jointer (PH–H4)			
Interface	RS232, D_SUB 9 PIN			
Input Signal	NPN or Normal Open Signal			
Dosing End Signal	NPN or Open Collector			
Temperature	10 ~ 40°C			
Humidity	$30 \sim 70$ %			
Standard Component	Motor Cable(2m) , Controller Cable(2m) Power Cord, Air Connect Tube (2,5m)			

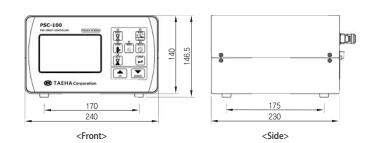
The exclusive software for the PSP dispensing pump facilitates precision with various functions for spraying or dispensing. With the application of the 5.4 inch color touch screen, it is excellent in data recognition and easy to operate. Excellent compatibility with other devices such as a PC, PLC, etc. with a memory function (30ch) for setting the memory.

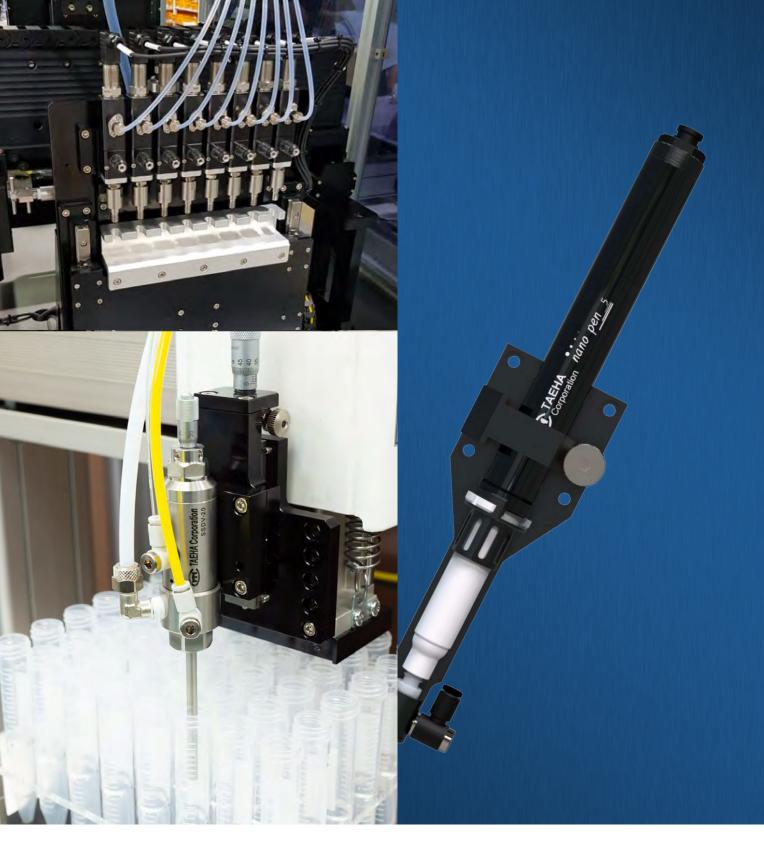
External interface functions facilitate the continuous execution of various tasks.

With the intuitive operation settings and data changes, it is easy to operate.

It's possible to set various dispensing conditions freely with the TIME/STEADY/AUTO modes.







# Various dispensing specifications

We will help to increase customer satisfaction by applying Taeha's various systems to dispensing tasks with tricky materials or complicated processes.



### QUICK VALVE SYSTEM SPEC-QV®





# QUICK VALVE & CONTORLLER QV-30D/QVC-100

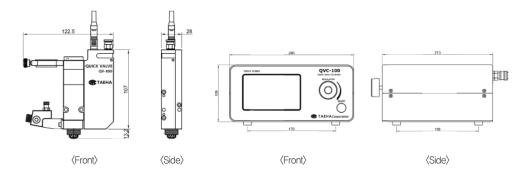


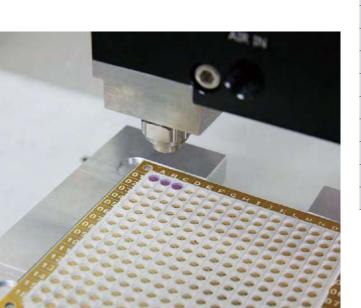
The precision valves can dramatically reduce the dispensing time with the high-speed operation and non-contact jetting valves, and it's possible to dispense even a small amount with excellent precision ( $\pm 2\%$ ).

The spray-discharge method does not affect the needle clearance (up to 30mm) and adopts a non-contact method that does not touch the product to be discharged, so there is no risk of product damage and there is no relation to the curvature of the product's surface.

It can be applied to various low to medium viscous materials such as conformal coating, flux, grease, silver paste, tuffy, UV liquid and epoxy.

The valve structure is simple, so product maintenance and equipment application are easy.





Q	V-30D		QVC-100
Operating type	High speed needle	Power Consumption	445VA
Viscosity	50~20,000 cps	Power	AC220V, 50/60Hz
Air Pressure	Max. 8.0kg/cm²	Operating Mode	TIME/STEADY/INTERVAL
Driving Pressure	5.0~8.0kg/cm²	ShotTime	1ms~1,000ms
Shot Volume	Min, 10nl	Idle Time	1ms~1,000ms
Shot Time	Min. 2.0ms	Frequency	250Hz
Accuracy	±2%	Supply Air Pressure	Less than 1Mpa (oil–free Dry Air)
Frequency	Max. 300Hz	Driving Air Pressure	0.5~0.8MPa
Temperature	−5~200°C	Interface	RS232, D9SUB 9pin
Inlet Port	PT 1/8	Weight	1.0kg
Weight	712g		

### PLUNGER PUMP SYETEM SPEC-PP

The pneumatic double-acting pump precisely measures and discharges low viscosity liquids (to 5,000 cps or less) A stable and precise discharge is generated by selecting the appropriate plunger according to the dispensing volume. There are a total of 5 models with maximum discharge volumes of 0.15, 1, 3, 5 and 10cc, which enable fine adjustment with a micrometer.

### Material Outlet Port



#### High Precision

Dispensing low-viscosity liquids of 5,000 cps or less with a high precision of  $\pm 0.5\%$  error.

#### **High Reliability**

This standardized product generates an accurate and stable discharge in a fixed quantity.

#### High Durability

It's possible to discharge in a fixed quantity for a long time by using a seal made with a high-elastic and abrasion-resistant special material.

#### High Responsiveness

It's possible to change the materials and specifications to apply to various liquids.



<8-ARRAY PLUNGER PUMP SYSTEM>

### Applicable Material

- Industrial : oil, adhesive, solvents, electrolyte, etc
   Food : sauce, jam, syrup, etc
- Cosmetic : lotion, cream, shampoo, conditioner, perfume, air freshener, etc
- · Bio : reagent, enzyme, etc

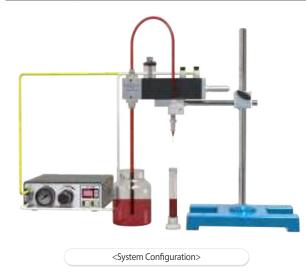
The volumetric precision dispensing pump uses a plunger to stably and accurately dispense low viscous liquids.



<PP-3CV with specially manufactured wetted part>



model	Image	Dimension (mm)	Plunger Diameter (mm)	Max. Stroke (mm)	Max. Dosing volume (cc)	Standard Hose (mm)
PP-1CV		□ 43 x L216.5	10	13	1.0	
PP-3CV		□ 43 x L216.5	18	13	3.0	<pre> (Inlet Port)   S type (Ø4-Ø6)   M type (Ø6-Ø8)   L type (Ø8-Ø10)</pre>
PP-5CV		□ 50 x L277.5	18	25	5.0	⟨Outlet Port⟩ S type (Ø2–Ø4) M type (Ø4–Ø6) L type (Ø6–Ø8)
PP-10CV		□ 50 x L277.5	25	25	11.0	





<24-ARRAY PLUNGER PUMP SYSTEM>

# CAN PUMP SYETEM

# TAEHA CAN PUMP TCP Series

TCP-1800N

00

As the canned liquid is transferred, no foreign substances or air bubbles are flowing in it. Air doesn't enter and contact doesn't occur due to the application of the special follow plate. Also, no remaining liquid is on the inner wall of the container. The application of a new concept of the highperformance piston pump achieves the best performance and improves efficiency by minimizing pulsation. The TWIN-POST RAM structure provides robustness and stability as the motor part and pump part are separated, it is easy to use and maintain.

TADA



<None-plate type>

\* The NP type plate has a viewing window, so it is possible to easily check the remaining amount of liquid in the pail container.

Applicable Material

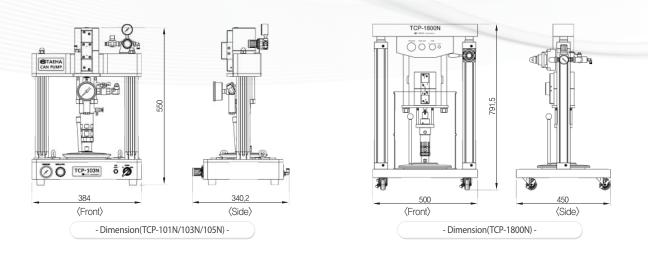
 High-viscosity material without flowability
 Grease, 1K Epoxy, silicone RTV, oil, cream solder and other high-viscosity material

Model Item	TCP-101N	TCP-103N/105N	TCP-1800N		
Pumping Ratio*	10:1 (	10:1 (20:1)			
Output Pressure	7MPa(1	7MPa(14MPa)			
Volume/1cycle	≒ 2	≒ 20cc			
Viscosity		1,000~600,000 cps			
Air Working Pressure		Min 0.2MPa $\sim$ Max 0.7MPs			
Air Consumption	27L/min(ANR), 0.4	27L/min(ANR), 0.4MPa, 60cycle/min			
Wetted Part**	Body:AL / Seal:UH	IMW-PE,FKM / Rod,Shovel:SUS303F / Follo	w plate:TPEorNBR		
Dimension (WxDxH)	384x362x5	564(804)mm	500x450x792 mm		
Weight	18	<gf< td=""><td>38,5kgf</td></gf<>	38,5kgf		
Output Port		Rc 1/4" [Option : Rc 3/8"]			
Air Input Port		Ø6.0mm			
Pail Can Size	1kg	1kg 3~5kg			
Follower Plate	WP(Wiper Plate), DP(Disposal Plate), NP(None Plate)				

\* : Custom production is possible with the pressure increase in parentheses. (Order separately).

\*\* : It is possible to change the material to suit the user's purpose (Order separately).

A system that increases the efficiency of work with a system that boosts and transfers high-viscosity liquids as they are in the can as a container.



### **TAEHA HIGH-PRESSURE HOSE LINE-UP**

This is a line-up of high pressure hoses dedicated to carefully selected dispensers based on Taeha's extensive experience and know-how to transfer various fluids used as dispenser materials at high pressure in optimal environment.

(Polyolefin Type Hose)	(SUS Braided Type Hose)
P(Polyolefin) Type	S(SUS Braided) Type
<ol> <li>Excellent moisture barrier performance</li> <li>Excellent chemicalresistance</li> <li>Excellent non-pollution</li> <li>Meets the US FDA's standards</li> <li>Operating temperature range: -30°C~70°C</li> </ol>	<ol> <li>1) Superior chemical resistance to almost all chemicals such as strong acids, strong alkalis and solvents compared to other hose materials</li> <li>2) Excellent performance in non-adhesiveness and low friction</li> <li>3) Excellent purity without contamination by fluids</li> <li>4) Operating temperature range: -30℃~270℃</li> </ol>

Coupling(SUS304), Adapter(SUS304) Contact-angle : 37°

### **HOSE Specification**

	HOSE SIZE		Max.	Min.	Min,	Weight								
	Nominal	Inch	mm	O.D(mm)	Pressure (Mpa)	Pressure (Mpa)	Radius of curvature(mm)	(g/m)						
Ρ	04	1/4"	6.3	12.5	19.5	78.0	30	95						
S	04	1/4	0.3	10.0	20.5	96.0	77	140						
Ρ	06	3/8"	9.5	16.4	16.0	64.0	50	134						
S	00		9.0	13.0	17.0	82.0	102	160						
Ρ	08	1/2"	/2" 12.7	20.3	14.0	56.0	75	241						
S	08	1/2	12.7	16.5	10.3	57.8	166	220						
Ρ	12	0.4"	3/4"	19	28.7	10.5	42.0	125	368					
S	12	3/4	19	23.0	7.80	41.0	196	250						
Ρ	16	4"	4"	4"	<b>1</b> "	<b>1</b> "	1"	-1"	25.4	36.5	10.5	42.0	200	554
S			23.4	29.0	6.80	27.0	229	400						

\* Adapters for high-pressure hoses are subdivided and standardized according to the type of hose, thickness of hose, hose material, and type of piping.

### **Model Naming**



- 2000mm Length

- 1200mm Length

# SPRAY VALVE SYETEM

# **SPRAY DISPENSING VALVE SDV Series**



<					
Item Model	SDV-200				
Dimension(mm)		Ø27 x L142			
Weight		260g			
Operating Air Pressure	(	).4~0.5MPa (Normal 0.45MPa	i)		
Max. Dosing Pressure		Max 0.7MPa			
Spray Type		External mixing type			
Viscosity		Low~Medium viscosity			
Material of Part	Body, Piston:SUS303F Seat, Needle:Tungsten Carbide				
	WS Nozzle	FS Nozzle	MS Nozzle		
Nozzle type					

The low pressure and low flow type generate a uniform and fine spray discharge without over-spraying or scattering.

The tungsten carbide material is very durable.

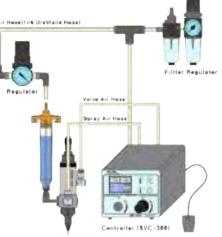
The unigsten carbide material is very durable. The spray valve in the external mixing method whose nozzle end is not blocked dispenses the spray particles uniformly and finely. It is good for stable spraying work. It's easy to control the spray flow rate by utilizing the micrometer head, fine angle nozzle and needle. The lineup of nozzles with various patterns can provide the spray width and patterns desired by the customers.

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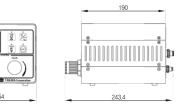
⟨Spray Controller SVC-300⟩



ltem	SVC-300			
Dimension (WxHxD)	164x139x243.4(mm)			
Weight	3.7kg			
Power	AC 220V, 50/60Hz			
Power Consumption	15W			
Display	2.5" TFT LCD			
<b>Operating Method</b>	Touch panel, Button, Rotary Knob			
Operating Mode	Time Mode / Steady Mode / Interval Mode			
Input Signal Time	More than 20ms			
Shot Start Signal	Foot switch / NPN signal			
Shot End Signal	NPN open collector			
STD Component	Foot switch, Power cord, Air hose Ø4.0 1.5M			



Spray(SDV-200MS)



# SELECTIVE SPRAY DISPENSING VALVE SSDV Series



Model			
Item	SSDV-200	SSDV-20	
Dimension(mm)	Ø24 X L157.6	Ø24 X L148	
Weight	300g	260g	
Operating Air Pressure	More tha	n 0.4MPa	
Max. Dosing Pressure	Max (	).6MPa	
Spray Type	External mixing type	Internal/ External mixing type	
Viscosity	Low~Media	um viscosity	
Material of Part	Body, Piston : SUS303F Seat, Needle : Tungsten Carbide		
Appearance of dosing			

Both the bead spray and line spray are discharged precisely by controlling. the driving solenoid and spray pressure.

The tungsten carbide material is very durable.

It's easy to control spray flow rate by utilizing the micrometer head, fine angle nozzle and needle.



# NANO PEN SYSTEM SPEC-NP

# nano pen NANO PEN Series CE



ltem	Model	NANO PEN 3	NANO PEN 5	NANO PEN 10	NANO PEN 30
	ension xCxD)	20x16x25x155(mm)	20x18x25x155(mm)	20x23x28x173(mm)	20x30x35x198(mm)
Wei	ight	11	8g	300g	
Visc	osity		1~500,	000cps	
Screw	/ Pitch	0.8	Bmm	1.Omm	1.25mm
Str	oke	45mm			
Displacer	nent Step	0.0001	mm/step	0.001mm/step	0.0006mm/step
Section of Barrel 70.88m <sup>2</sup> 124		124.69mm²	196.07mm²	401.15mm²	
Volume by	Normal res.	3.6 µℓ/step	12.7 µℓ/step	25 µℓ/step	138 µ l /step
Step	High res.	1.9 µℓ/step	6.84 µ l /step	13.4 µ l /step	138 µℓ/step
Using Barrel		Зсс	5cc	10cc	30cc

A pen-type dispenser that does not need to use air and can precisely dispense very small amounts with a motor-driven method.

It is a new concept of dispenser that can conveniently and stably dispense ultra-fine amounts.

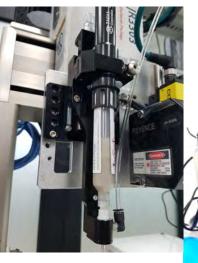
-Dosing volume-

NANO PEN 3 : 1.9µl/step NANO PEN 10 : 13.4µl/step NANO PEN 5 : 6.84μℓ/step NANO PEN 30 : 138μℓ/step

The magnet applied inside the nano-pen makes it easy to change barrels and set up. With its simple and compact design and structure, it is easy to configure an automated line or a multi-layer system, and it can be applied to various applications due to the high-speed discharge.

× Barrels with a 3, 5, 10 and 30cc capacity can be applied. A barrel and a plunger dedicated for each barrel must be used.







The compact pen-type high-precision dispensing system quantitatively discharges very small amounts via the motor drive and electronic methods without air-pressure

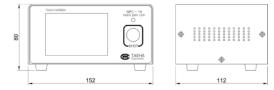
### SPEC Series

### NANO PEN BASIC SYSTEM

The Nano Pen System has a dedicated controller (NPC-10) and a nano-pen as a default to discharge a very small amount stably and with high-precision. **The NPC-10** is a dedicated controller for the nano-pen basic system and has digital multi-functions, so you can easily control the discharge volume with just a simple operation.



NPC-10				
Dimension(WxHxD)	158×80×110(mm)			
Weight	932g			
Power Input	DC 9V/2A			
Power Consumption 15W				
Operating Mode	TIME / STEADY/ SEQUENCE / INTERVAL			
Display	3.2" Touch Screen			
Interface RS485(MODBUS)				
Input Signal Contact Input				
Output Signal	NPN Open Collector			
STD Component	nt Power cord, Motor Cable, Foot S/W			

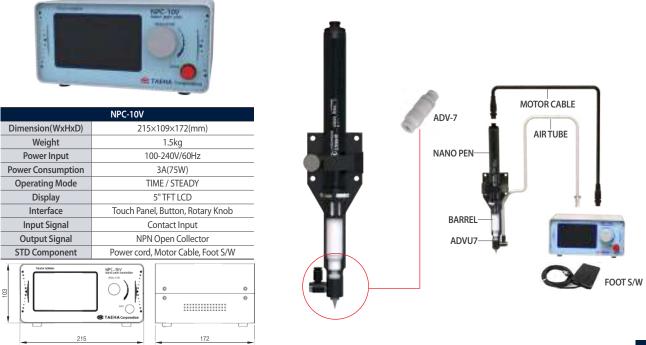




### NANO PEN WITH VALVE SYSTEN

It's possible to discharge a very small amount of liquid containing a filler (with low to high viscosity) at the size of Ø0.5 or less by applying an anti-drip valve (refer to ADV5/ADV7, p23) to the NANO-PEN.

It removes residual pressure that may occur when micro-spot dispensing is applied, and it prevents dehydration cakes, preventing the clogging of the nozzle tip due to filler. **The NPC-10V** is a dedicated control device for the nano-pen with a valve system that can control various dispensing conditions stably and easily with just a simple operation by providing multiple functions digitally. With the color touch screen, the operator can control the data easily and clearly.



### **DISPENSING & UV CURING SYSTEM SPEC-ProCure** One-stop System for UV Curing and Dispensing

# **PROCURE** Series

The one-stop UV dispensing and curing facility consists of a dispenser and UV LED irradiator as one system. By modularizing the ultra-precision dispenser POR-PUMP and a high-performance UV LED curing machine, the operator can select and operate the specific process you desire according to your work (Dispensing Only / UV Curing Only / Dispensing+Curing)

It responds to a variety of customer needs, including setting the discharge volume and discharge shape, UV irradiation intensity, and UV irradiation pattern.

The modularized facility has a simple product structure standardized and mass-produced to increase customer productivity and efficiency.





	UV-CURING CONTROLLER						
		Model : G-I300C					
UV LED HEAD	UV LED HEAD Cooling type Operating Mode 제어방식 소비전력						
C3	Air cooling	ocoling	. 10, EV, RS232,	AC100~220V, 50/60Hz			
C16	All COOling	AUTO/MANUAL					
C25	Water cooling	Mode	Ethernet	(Max. 3000W)			

#### <UV LED HEAD>

PCP-005

PCP-015

PCP-050

PCP-150

PCP-500

0.005mL

0.015mL

0.050mL

0 15mL

0.50mL



<C25>

<C3>



<C16>

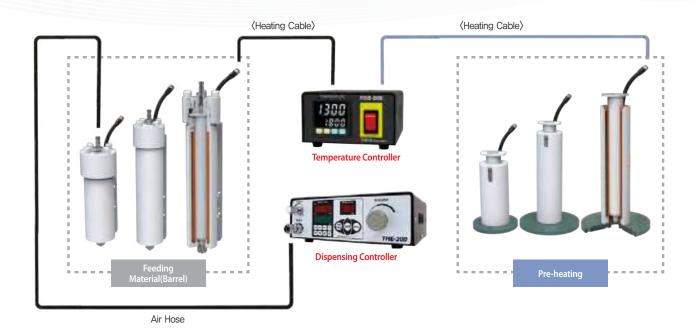
### \*\*One-stop process UV curing and dispensing





It is applied to facilities that require quantitative discharge by dissolving materials such as liquids or hot melts that are sensitive to temperature and require constant temperature maintenance.

It may implement a variety of applications according to the size of the material supply container and the heating temperature range. It provides stability to the state of the material and the dispensing result as it transfers heat uniformly to all the material containers. (General type barrels are available at of  $30 \sim 80^{\circ}$ C and heat-resistant barrels are available at  $170^{\circ}$ C.)



### 구성품 사양

**BARREL HEATING SYETEM** 

SPEC-H

	Heating			
	Heater	Body : Silicone Rubber Heater Needle : Small Cartridge Heater		
	Sensor	Body, Neddle : CA type		
	Control	PID Control		
Air Pressure		More than 0.5MPa, Dry Air		
	Container	Standard Barrel(PP) 30/50/70cc Heat-resistant Barrel(PBT)30/50cc		
	Temperature	Standard Barrel (Rm.Temperature~80℃) Heat-resistant Barrel (~170℃)		



#### **Pre-Heating**

	Heater	Body : Silicone Rubber Heater Needle : Small Cartridge Heater		
	Sensor	Body, Neddle : CA type		
	Control	PID Control		
Air Pressure		More than 0.5MPa, Dry Air		
	Container	Standard Barrel(PP) 30/50/70cc Heat-resistant Barrel(PBT)30/50cc		
	Temperature	Standard Barrel (Rm.Temperature~80°C) Heat-resistant Barrel (~170°C)		

Dimension (WxHxD)	158×80×110(mm)		
Weight	932g		
Power Input	110~220VAC 50/60Hz		
Power Consumption	3, 5, 10A / 60, 1100, 2200W		
Temperature	Rm. Temp ~70℃ (STD Barrel)		
lemperature	Rm. Temp ~200℃ (SUS Barrel)		
Control	PID Control		
Control Type	DIGITAL Type		
STD Component	Power Cord		

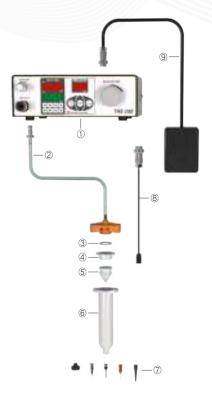




As a method of dispensing by supplying air, the minimum dispensing volume is 0.0001cc, and the dispensing volume can be adjusted according to the time/pressure/needle size.

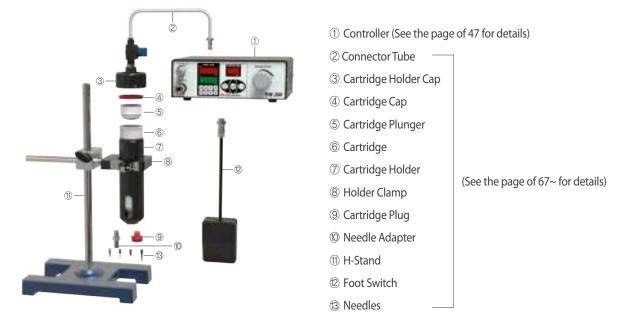
- Controller (See the page of 47 for details)
   Adapter Assembly
- ③ O-Ring
- ④ Barrel Cap
- ⑤ Plunger
- 6 Barrel
- ⑦ End Tip, Needles
- ⑧ Barrel Switch
- (9) Foot Switch

(See the page of 67~ for details)





Like the SPEC-1, this system dispenses materials by supplying air and uses the material in a large dispensing volume contained in a cartridge. Cartridge-related accessories are required and are useful for dispensing large quantities.



## SPEC Series

6

(7)

R

- 10



By dispensing materials that are difficult to dispense with the SPEC-2 using a valve, it is possible to prevent the drop phenomenon of the low viscosity liquid. By applying a valve, it is possible to minimize the change in dispensing volume due to the difference in water head that may occur in SPECS 1 and 2.

- ① Controller (See the page of 47 for details)
- 2 Connector Tube
- 3 Regulator Set
- ④ Cartridge Holder Cap
- (5) Cartridge Cap
- <sup>®</sup> Cartridge Plunger
- ⑦ Cartridge
- (8) Cartridge Holder
- ③ Cartridge Elbow
- 1 End Tip, Needles
- (1) Precision Valves (See the page of 44 for details)

(See the page of 68~ for details)

VALVE + TANK SYSTEM SPEC-4 The system can dispense a large amount of liquid by using a pressure tank and valve together, and dispenses the liquid pumped from the pressure tank through the valve.



⑧ Pressure Tanks (See the page of 52~53 for details)

2

## TAE HA ENGINEERING THE Series

## THE-100

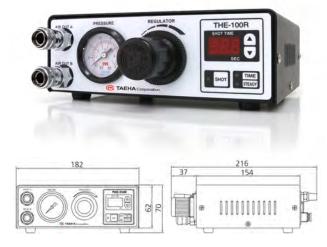
- It adopts a high-performance microprocessor and high-speed air pulse circuit that produce a fast and stable liquid dispensing volume
- Smart dispensing control equipment made with extensive experience and technical expertise
- Superior reliability and durability with only a few minor failures
- Small and compact design for easy installation
- Great functions at a reasonable price
- Vacuum function available



Power	AC220VAC, 50/60Hz		
Power Consumption	10W		
Air Pressure	max 0.99MPa, Oil-free Dry Air		
Air Pressure Range	0.02-0.6MPa		
Shot Time Range	0.01-9.99sec		
Operating Mode	Timer / Steady/ Interval (Interval time 0.01~9.99sec)		
Input Signal	Foot S/W, Barrel S/W, Non-voltage N.O contact		
Input Signal Time	More than 0.1s		
Shot End Signal	N.O Relay contact		
Vacuum	0~450Kpa		
Temperature	5-40°C		
Dimension	180(W)x70(H)x154(D)mm		
Weight	2.3kg		
STD Component	Foot S/W, Power Cord, Barrel Stand		

## THE-100R

- It adopts a high-performance microprocessor and high-speed air pulse circuit that produce a fast and stable liquid dispensing volume
- Smart dispensing control equipment made with extensive experience and technical expertise
- Superior reliability and durability with only a few minor failures
- Small and compact design for easy installation
- Great functions at a reasonable price
- Applicable to 2-way valve



Power	AC220VAC, 50/60Hz		
Power Consumption	10W		
Air Pressure	max 0.99MPa, Oil-free Dry Air		
Air Pressure Range	0.02-0.6MPa		
Shot Time Range	0.01-9.99sec		
Operating Meda	Timer / Steady/ Interval		
Operating Mode	(Interval time 0.01~9.99sec)		
Input Signal	Foot S/W, Barrel S/W, Non-voltage N.O contact		
Input Signal Time	More than 0.1s		
Shot End Signal	N.O Relay contact		
Vacuum	0~450Kpa		
Temperature	5~40℃		
Dimension	180(W)x70(H)x154(D)mm		
Weight	2.3kg		
STD Component	Foot S/W, Power Cord, Barrel Stand		

## ()

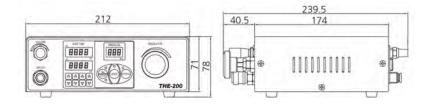
The precision dispenser quickly and accurately controls the dispensing volume





## **THE-200**





- Faster and more stable dispensing volume than the THE-100 series by applying a precision regulator
- Precise and stable pressure setting possible by installing a pressure sensor
- Adjust the dispensing time in a unit of 0.001 seconds
- Adjust the time and pressure with the digital display
- Superior reliability and durability with only a few minor failures
- Small and compact design for easy installation
- Great functions at a reasonable price

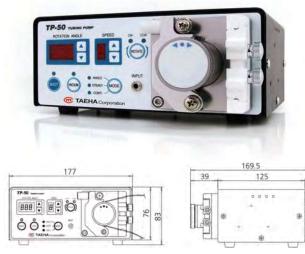
Power	AC220VAC, 50/60Hz			
Power Consumption	10W(max)			
Air Pressure	1.0MPa, Oil-free Dry Air			
Air Pressure Range	15~600KPa (Low pressure 15~400KPa)			
Shot Time Range	0.001-9.999sec			
Operating Mode	Timer / Steady/ Interval			
operating mode	(Interval time 0.01~9.99sec)			
Input Signal	Timer / Steady/ Interval			
input signal	(Interval time 0.01~9.99sec)			
Input Signal Time	More than 0.5sec			
Shot End Signal	Photo coupler output (Relay output)			
Vacuum	0~450Kpa			
Temperature	5~40℃			
Dimension	212(W)x78(H)x239(D)mm			
Weight	4.0kg			
STD Component	Foot S/W, Power Cord, Barrel Stand			

A dispenser dispensing low viscosity liquids in trace amounts quickly, accurately and stably

## TP-50

- The dispenser control equipment has excellent performance for dispensing low viscosity liquids such as instant adhesive, anaerobic bond, ink, and solvent.
- Dispense the liquid without air pressure by rotating the rotor.
- Taeha's unique head structure reduces the occurrence of air bubbles in the material transfer Teflon tube and increases the life of the tube.
- Excellent quantity in the micro-step controlling method
- Superior reliability and durability with only a few minor failures
- Small and compact design for easy installation
- Great functions at a reasonable price

## CE



Power	AC220VAC, 50/60Hz			
Power Consumption	10W(max)			
RPM	0-160RPM			
Angle of Rotation	Shot : 0~999° Vacuum : 1~999°			
Shot Volume	Min 0.0001cc (Using teflon tube size of Ø0.3xØ0.8)			
Vacuum	0~450Kpa			
Viscosity	Less than 5,000cps			
Dimension	177(W)x83(H)x183(D)mm			
Weight	3.5kg			
STD Component	Foot S/W, Power Cord, Nozzle Holder Teflon tube 5m			

### Accessories for TP-50

#### <Teflon tube>



#### \* Spec. of Teflon tube

Model	O.D.(mm)	I.D.(mm)		
PTT0308	Ø0.8	Ø0.3		
PTT0510	Ø1.0	Ø05		
PTT1015	Ø1.5	Ø1.0		
PTT1520	Ø2.0	Ø1.5		
PTT2025	Ø2.5	Ø2.0		
PTT2530	Ø3.0	Ø2.5		

#### <Nozzle Holder>

: Hold the tube and connect it to the needle. The holder tip is changed according to the size of the tube



<Cup Holder> : Holder for storing adhesive containers



<Nozzle Holder S/W> : The holder tip is changed according to the size of the tube



<Cup Holder Bracket>



## **ROTARY DISPENSING UNIT RDU-200**

Universal-purpose equipment developed at a reasonable price for a variety of circular coating works

D/P Unit



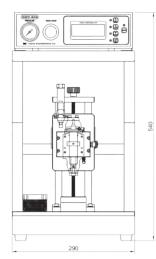
## **RDU-200**

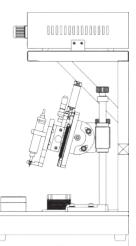
- This is a machine for circular coating application that dispenses the fluid materials in a fixed quantity in a circumferential shape by rotating the work required for a circular coating application on a turntable.

TDV-30

- Stable circular coating work is possible by automatically controlling the equipment operation/movement/up/down movement/rotation/stop with a single input signal.
- The control function of the RDU-200, which combines our unique liquid control technology and expertise, provides the best circular coating application while making various products simple.
- There is no condensation after dispensing due to the electronically driven vacuum function.
- Possible to finely adjust by adopting a micrometer in the UP/DOWN part.
- Compact design for easy installation

Power	AC220VAC, 50/60 Hz, 250VA		
Controller	Control by microprocessor		
Display	20x4 Dot Matrix Screen		
Driving Method	Stepping Motor		
Vacuum	Electronically Driven Vacuum		
Air Cylinder	30mm stroke (Up-down)		
Turn Table	Min 10RPM ~ Max 300RPM		
Shot Range	Ø150		
Dimension	290(W)x540(H)x325(D)mm		
Weight	15kg		





Option: 90°



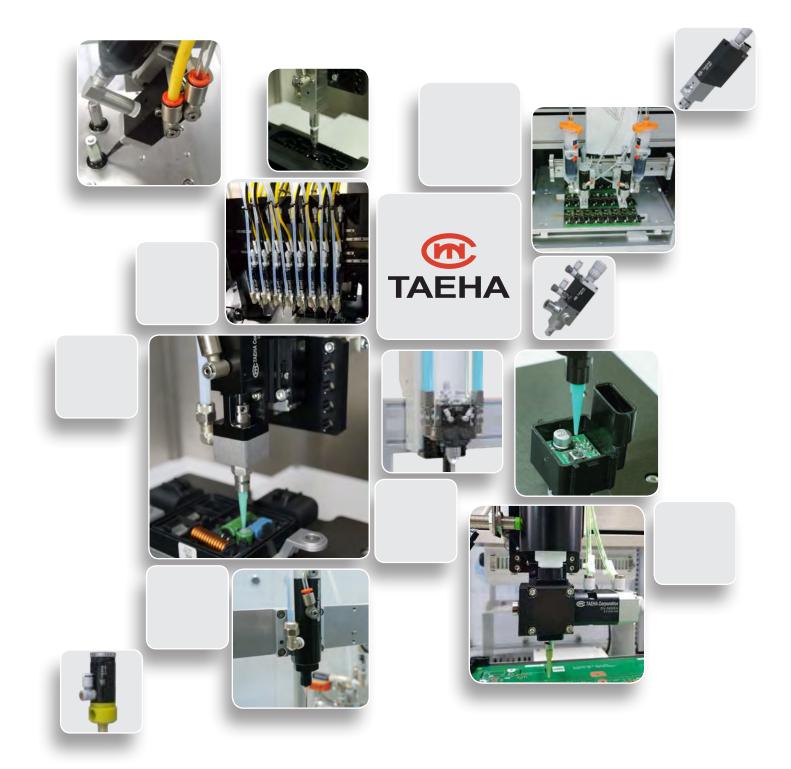


TAEHA's Pneumatic metering valves are widely used in various industries to provide reliable and accurate dispensing solutions.

From low-viscosity materials to high-viscosity materials that are difficult to dispense, we have a lineup of valves that can dispense accurately and consistently. Excellent product quality control by owning a dedicated facility that processes and produces valve

precision parts.

Experience highly reliable metering valves that combine the expertise of Taeha's long-standing dispenser with our unique valve design.



## **DISPENSING VALVE DV** Series



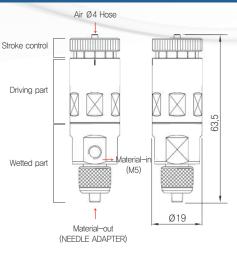
D/P Unit

#### **Mini Diaphragm Valve**

## **DV-10**



	Features Excellent for dispensing low-viscous material in a small and fine quantity				
	Applicable Material Low viscosity material such as reagent, solvent, flux, ink, electrolyte, etc				
-	- Specifications				
	Dimen	sion(mm)	Ø19.0 x L63.5		
	Weight		80g		
	Driving Air Pressure		More than 0.4MPa		
	Material Feeding Pressure		Max. 0.6MPa		
	Air_IN		Ø4 Hose		
	Port Size Material_IN Material_OUT		M5		
			LUER LOCK(male)		
	Flux (KV value)		1.1L/min		
	Driving Part Material		SUS303		
	Wetted Part Material		SUS303, UHMW-PE		



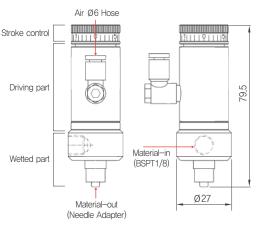
#### **Diaphragm Valve**

## **DV-100**

TAEHA 伯

Fea	ture	es		
-			c	

- Excellent for dispensing low-viscous material in a small and fine quantity. Good chemical resistance due to polymer material of wetted part
- Applicable Material \_ Low viscosity material such as reagent, solvent, instant glue, anaerobic adhesive, flux, ink, electrolyte, etc Specifications Dimension(mm) Ø27.0 x L79.5 Weight 80g **Driving Air Pressure** More than 0.4MPa Material Feeding Pressure Max. 0.5MPa Air\_IN Ø6 Hose Port Size Material\_IN BSPT 1/8 Material\_OUT LUER LOCK(male) Flux (KV value) 0.3L/min **Driving Part Material** Aluminum UHMW-PE Wetted Part Material



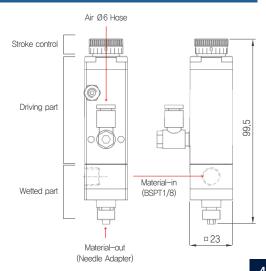
**Needle Valve** 

## DV-200

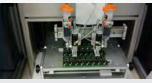
- Features
- Durable through using of diaphragm. Simple structure for application to various materials. Applicable Material
- Low~medium viscosity material such as solvent, silicone oil, epoxy, containing filler, etc

Specifications

Dimension(mm)     □ 23,0 x L99,5       Weight     170g       Driving Air Pressure     More than 0,4MPa       Material Feeding Pressure     Max, 0,6MPa       Port Size     Air_IN     Ø6 Hose       Material_IN     BSPT 1/8       Material_OUT     LUER LOCK(male)       Flux (KV value)     1,7L/min       Driving Part Material     Aluminum       Wetted Part Material     SUS303	Specifications		
Driving Air Pressure     More than 0.4MPa       Material Feeding Pressure     Max, 0.6MPa       Port Size     Air_IN     Ø6 Hose       Material_IN     BSPT 1/8       Material_OUT     LUER LOCK(male)       Flux (KV value)     1.7L/min       Driving Part Material     Aluminum	Dime	nsion(mm)	□ 23.0 x L99.5
Material Feeding Pressure         Max, 0.6MPa           Air_IN         Ø6 Hose           Port Size         Material_IN           BSPT 1/8         Material_OUT           LUER LOCK(male)         1.7L/min           Driving Part Material         Aluminum	W	eight	170g
Air_IN         Ø6 Hose           Port Size         Material_IN         BSPT 1/8           Material_OUT         LUER LOCK(male)           Flux (KV value)         1.7L/min           Driving Part Material         Aluminum	Driving	Air Pressure	More than 0.4MPa
Port Size         Material_IN         BSPT 1/8           Material_OUT         LUER LOCK(male)           Flux (KV value)         1.7L/min           Driving Part Material         Aluminum	Material Fe	eding Pressure	Max. 0.6MPa
Material_OUT         LUER LOCK(male)           Flux (KV value)         1.7L/min           Driving Part Material         Aluminum		Air_IN	Ø6 Hose
Flux (KV value)         1.7L/min           Driving Part Material         Aluminum	Port Size	Material_IN	BSPT 1/8
Driving Part Material Aluminum		Material_OUT	LUER LOCK(male)
	Flux (KV value)		1.7L/min
Wetted Part Material SUS303	Driving Part Material		Aluminum
	Wetted Part Material		SUS303



# DISPENSING VALVE



#### **Needle Valve**

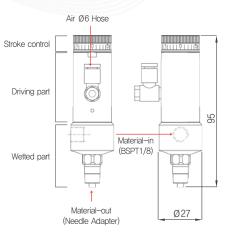
## **DV-200S**



Features
Suitable for material requiring fine dispensing. Less ball-up effect and easy for needle replacement

### - Applicable Material Low~ medium viscosity material

Specification	s	
Dimen	sion(mm)	Ø27.0 x L95.0
We	ight	140g
Driving A	ir Pressure	More than 0.4MPa
Material Feeding Pressure		Max. 0.5MPa
Port Size	Air_IN	Ø6 Hose
	Material_IN	BSPT 1/8
	Material_OUT	LUER LOCK(male)
Flux (KV value)		0.6L/min
Driving Part Material		Aluminum
Wetted Part Material		SUS303, PEEK

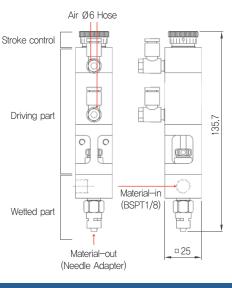


#### **Needle Valve**

## DV-200H

<ul> <li>Features         Knob for easy regulating the flux, Good durability due to special seal structure     </li> <li>Applicable Material         High viscosity of RTV silicone and grease, epoxy, etc     </li> <li>Specifications</li> </ul>			
Dimension(mm)	□25.0 x L135.7		
Weight	240g		
Driving Air Pressure	More than 0.4MPa		
Material Facility of Duscourse	May 10 OMDa		

Driving Air Pressure		More than 0.4MPa
Material Feeding Pressure		Max. 12.0MPa
	Air_IN	Ø6 Hose
Port Size	Material_IN	BSPT 1/8
	Material_OUT	LUER LOCK(male)
Flux (KV value)		1.5L/min
Driving Part Material		Aluminum
Wetted Part Material		SUS303



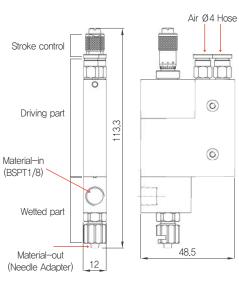
**Needle Valve** 

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## **DV-20F**

- Features
   Lightweight and compact type that's good for multi-structure design, Less ball-up effect due to open/close at the highest end Excellent for a precise and small dot of dispensing by minimizing the internal volume of the material contacting unit
- Applicable Material Low~ medium viscosity material
- Specifications

specification	S	
Dimension(mm)		W12.0 x D48.5 x H113.3
Weight		140g
Driving A	ir Pressure	More than 0.4MPa
Material Fee	ding Pressure	Max. 0.5MPa
Port Size	Air_IN	Ø4 Hose
	Material_IN	BSPT 1/8
	Material_OUT	NEEDLE ADAPTER (NUT type)
Flux (KV value)		0.5L/min
Driving Part Material		Aluminum
Wetted Part Material		SUS303



## DISPENSING VALVE DV Series



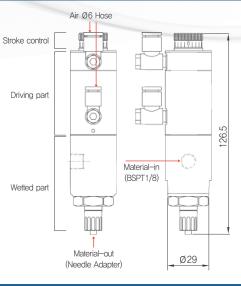
D/P Unit

Poppet Valve

## DV-300



Features Due to designing of snuff-back structure, less ball-up effect after dispensing				
Applicable Material Low~ medium viscosity material				
Specification	s			
Dimen	sion(mm)	Ø29.0 x L126.5		
Weight		200g		
Driving Air Pressure		More than 0.4MPa		
Material Feeding Pressure		Max. 0.6MPa		
	Air_IN	Ø6 Hose		
Port Size	Material_IN	BSPT 1/8		
	Material_OUT	LUER LOCK(male)		
Flux (KV value)		2.4L/min		
Driving Part Material		Aluminum		
Wetted Part Material		Aluminum		



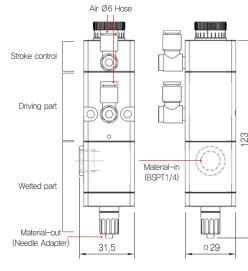
Poppet Valve

## **DV-300R**

Features	

- For Medium/high pressure of DV-300, Due to designing of snuff-back structure, less ball-up effect after dispensing
- Applicable Material Medium ~high viscosity material
   Specifications

Dimen	ision(mm)	□ 29.0 x L125.2
We	eight	260g
Driving A	ir Pressure	More than 0.4MPa
Material Fee	ding Pressure	Max. 5.0MPa
	Air_IN	Ø6 Hose
Port Size	Material_IN	BSPT 1/4
	Material_OUT	LUER LOCK(male)
Flux (KV value)		1.8L/min
Driving Part Material		Aluminum
Wetted Part Material		Aluminum



\* Option of Inlet port : AN Fitting(1/4", 3/8", 1/2", 3/4")

#### Poppet Valve

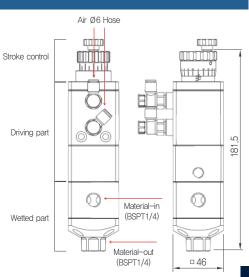
## **DV-300HF**

- Features
- For high-pressure, Excellent for material containing filler and good for great volume of flux
- Applicable Material High viscosity material

Specifications

Dimension(mm)     □ 46.0 × L181.5       Weight     850g       Driving Air Pressure     More than 0.4MPa       Material Feeding Pressure     Max. 15.0MPa       Port Size     Air_IN     Ø6 Hose       Material_IN     BSPT 1/4       Material_OUT     BSPT 1/4       Flux (KV value)     1.9L/min       Driving Part Material     Aluminum	Specification	S	
Driving Air Pressure         More than 0.4MPa           Material Feeding Pressure         Max, 15.0MPa           Port Size         Air_IN         Ø6 Hose           Material_IN         BSPT 1/4           Material_OUT         BSPT 1/4           Flux (KV value)         1.9L/min           Driving Part Material         Aluminum	Dimen	sion(mm)	□ 46.0 x L181.5
Material Feeding Pressure         Max. 15,0MPa           Air_IN         Ø6 Hose           Port Size         Material_IN           BSPT 1/4         Material_OUT           Flux (KV value)         1.9L/min           Driving Part Material         Aluminum	We	ight	850g
Air_IN         Ø6 Hose           Material_IN         BSPT 1/4           Material_OUT         BSPT 1/4           Flux (KV value)         1.9L/min           Driving Part Material         Aluminum	Driving A	ir Pressure	More than 0.4MPa
Port Size         Material_IN         BSPT 1/4           Material_OUT         BSPT 1/4           Flux (KV value)         1.9L/min           Driving Part Material         Aluminum	Material Fee	ding Pressure	Max. 15.0MPa
Material_OUT         BSPT 1/4           Flux (KV value)         1.9L/min           Driving Part Material         Aluminum		Air_IN	Ø6 Hose
Flux (KV value)         1.9L/min           Driving Part Material         Aluminum	Port Size	Material_IN	BSPT 1/4
Driving Part Material Aluminum		Material_OUT	BSPT 1/4
	Flux (KV value)		1.9L/min
Watted Part Material Aluminum	<b>Driving Part Material</b>		Aluminum
Auminum	Wetted Part Material		Aluminum

\* Option of Inlet port : AN Fitting(1/4", 3/8", 1/2", 3/4")



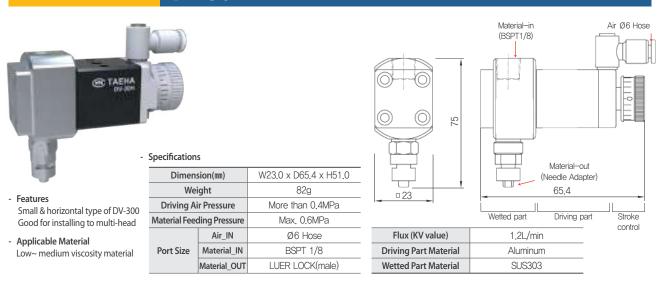
# DISPENSING VALVE



#### DV-300RH **Poppet Valve** Material-in Air Ø6 Hose (Quick Adapter) TAEIU 0 75 Material-out Specifications (Needle Adapter) Dimension(mm) W29.0 x D122.0 x H75.0 122 29 - Features Weight 340g Horizontal type of DV-300R, Wetted part Driving part **Driving Air Pressure** More than 0.4MPa Stroke Due to designing of snuff-back control Material Feeding Pressure Max. 0.5MPa structure, less ball-up effect after dispensing Flux (KV value) Air\_IN Ø6 Hose 1.9L/min exclusive QUICK ADAPTER Port Size Material\_IN **Driving Part Material** Aluminum **Applicable Material** Low~ medium viscosity material Material\_OUT LUER LOCK(male) Wetted Part Material Aluminum

#### Poppet Valve

## **DV-30H**



#### **Poppet Valve**

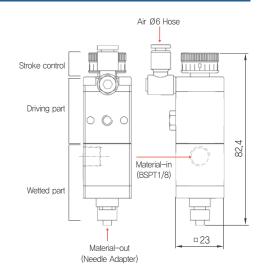
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## **DV-30V**

- Features
- Small & vertical type of DV-300 Good for installing to multi-head
- Applicable Material Low~ medium viscosity material

#### - Specifications

specification	13	
Dimension(mm)		□ 23.0 x L82.4
Weight		82g
Driving A	ir Pressure	More than 0.4MPa
Material Feeding Pressure		Max. 0.6MPa
Port Size	Air_IN	Ø6 Hose
	Material_IN	BSPT 1/8
	Material_OUT	LUER LOCK(male)
Flux (KV value)		1.2L/min
Driving Part Material		Aluminum
Wetted Part Material		Aluminum



## **DISPENSING VALVE DV** Series



#### **Spool Valve**

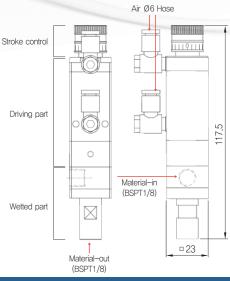
## **DV-400**



Features A durable high-pressure valve, Due to excellent snuff-back structure, less ball-up effect after dispensing
structure, less ball-up effect after dispensing

#### Applicable Material Medium~high viscosity material Specifications Dimension(mm) □ 23.0 x L117.5

Weight		260g	
Driving Air Pressure		More than 0.4MPa	
Material Fee	ding Pressure	Max. 5.0MPa	
	Air_IN	Ø6 Hose	
Port Size	Material_IN	BSPT 1/8	
	Material_OUT	BSPT 1/8	
Flux (K	V value)	2.1L/min	
Driving Part Material		SUS303	
Wetted Pa	rt Material	SUS303	



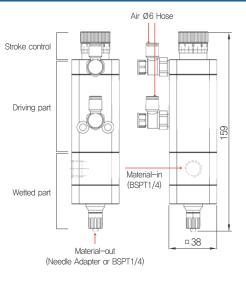
#### **Spool Valve**

## DV-4000

Fe	atu	re	s		

- A durable high-pressure valve, Due to excellent snuff-back structure, less ball-up effect after dispensing
- Applicable Material Medium~high viscosity material

Dimen	sion(mm)	□38.0 x L159.0
Weight		480g
Driving A	ir Pressure	More than 0.4MPa
Material Fee	ding Pressure	Max. 15.0MPa
	Air_IN	Ø6 Hose
Port Size	Material_IN	BSPT 1/4
10113120	Material_OUT	LUER LOCK(male), BSPT 1/4
Flux (K	V value)	2.3L/min(LUER LOCK), 3.5L/min(BSPT1/4)
Driving Part Material		Aluminum
Wetted Part Material		Aluminum



**Slide Valve** 

- Features

Excellent for various applications as the material of the wetted part can be changed according to the material used

## <u>DV-50</u>W

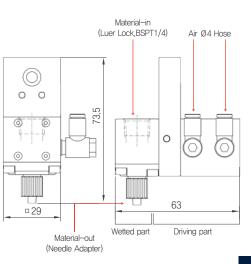
- Features Excellent for dispensing high-filler materials in a precise and tiny quantity

**Applicable Material** 

Medium~high viscosity material and material containing high-filler (solder paste, silver paste, thermal grease, etc)

		ons

specifications			
Dimension(mm)		W29.0 x D63.0 x H73.5	
We	ight	200g	
Driving A	ir Pressure	More than 0.45~0.6MPa	
Material Fee	ding Pressure	Max. 10.0MPa	
	Air_IN	Ø4 HOSE	
Port Size	Material_IN	LUER LOCK , BSPT 1/4	
	Material_OUT	LUER LOCK(male)	
Flux (K	V value)	1.7L/min	
Driving Pa	rt Material	Aluminum	
Wetted Pa	rt Material	AL, WC, HSS	



# METERING VALVE MV Series

#### **Plunger Valve**

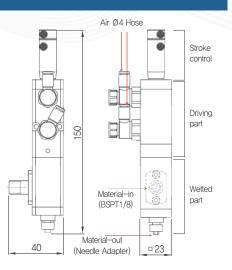
PP-015

-	-	U	4	9

#### Features

- · A volumetric valve for high precision dispensing. Installed micrometer for fine regulating of shot volume
- Applicable Material Low~ medium viscosity material

Specifications		
Dimension(mm)		□23.0 x L150.0
Weight		320g
Driving A	ir Pressure	More than 0.4MPa
Material Fee	ling Pressure (Spring : 0.3mm) Max, 0.12MPa (Spring : 0.5mm)	
Shot V	/olume	0.05~0.15cc
	Air_IN	Ø4 Hose
Port Size	Material_IN	BSPT 1/8
Material_OUT		LUER LOCK(male)
Driving Part Material Aluminu		Aluminum
Wetted Pa	Wetted Part Material SUS303	



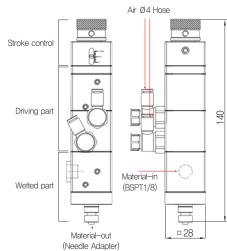
#### **Metering Spool Valve**

### MSV-1 - Features

- $\cdot$  A metering valve for high precision dispensing (accuracy ±1%) · Excellant durability due to special seal structure Easy regulating the flux, Due to excellent snuff-back structure
  - · Less ball-up effect after dispensing
  - **Applicable Material**
  - Medium  $\sim$  high viscosity material

Specification	IS	
Dimension(mm)		□ 28.0 x L140.0
We	Weight 280g	
Driving A	ir Pressure	More than 0.4MPa
Material Fee	ding Pressure	Min. 2.5MPa, Max.15.0MPa
Shot \	/olume	0.02cc
	Air_IN	Ø4 Hose
Port Size	Material_IN	BSPT 1/8
	Material_OUT	LUER LOCK(male)
Driving Pa	art Material	Aluminum
Wetted Pa	art Material	Aluminum





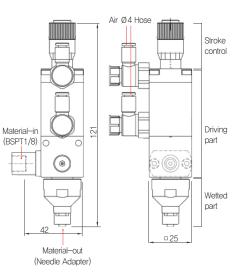
## **MPV-01**

## Excellent performance of fine dispensing with collaboration of metering chamber of plunger type and ball-valve

- Features

- $\cdot$  High precision dispensing (accuracy ±1%)
- Applicable to wide range of viscosity(10,000~500,000cps)
- Metering chamber can be dispensed consistently regardless of viscosity or air pressure
- Vent knob removes air bubbles in the metering chamber and allows fine dispensing
- **Applicable Material**
- High~ medium viscosity material
- Specifications

specifications			
Dimension(mm)		□25.0 x L121.0	
Weight		280g	
Driving Air Pressure		More than 0, 5MPa	
Material Fee	ding Pressure	Min. 0.2MPa, Max. 3.0MPa	
Shot V	/olume	0.005cc	
	Air_IN	Ø4 Hose	
Port Size	Material_IN	BSPT 1/8	
Port Size	Material_OUT	LUER LOCK(male), BSPT 1/8	
Driving Pa	rt Material	Aluminum	
Wetted Pa	rt Material	SUS303	





**Metering Plunger Valve** 

## 2K PNUEMATIC VALVE

D/P Unit

#### **Twin Dispensing Valve**

## **TDV-300T**

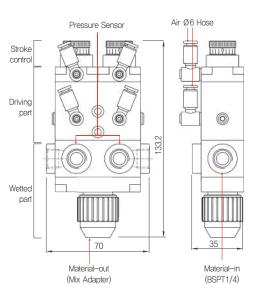
- Features · Multi-p
  - Multi-purpose air pressure operated valve with a dedicated poppet type valve for a wide range of viscosity
  - Due to excellent snuff-back structure, less ball-up effect after dispensing
  - $\cdot$  Mixing ratio of resin and hardener -> 1:1, 2:1, 4:1 and 10:1



#### Applicable Material Low~high viscosity material

.

Specification	S	
Dimension(mm)		W70.0 x D35.0 x H133.2
Weight		530g
Driving A	Driving Air Pressure More than 0.4MPa	
Material Fee	ding Pressure Max. 0.6MPa	
	Air_IN	Ø6 HOSE
Port Size	Material_IN	BSPT 1/4
	Material_OUT	MIX ADAPTER
Flux (K	V value)	2.9L/min
Driving Part Material		Aluminum
Wetted Part Material		Aluminum
		, ion in our



TDV-30L

0 0

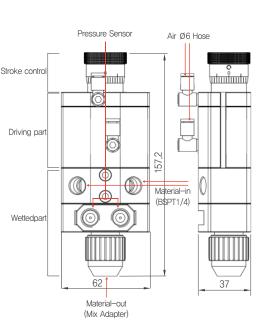
**Double Dispensing Valve** 

## **DDV-300**

- Features
- Multi-purpose air pressure operated valve with a dedicated poppet type valve for a wide range of viscosity
- Due to excellent snuff-back structure, less ball-up effect after dispensing
- $\cdot$  Mixing ratio of resin and hardener -> 1:1 only
- Applicable Material

#### Low~high viscosity material

Dimension(mm)		W62.0 x D37.0 x H157.2	
We	ight	690g	
Driving A	ir Pressure	More than 0.4MPa	
Material Fee	ding Pressure	e Max. 0.6MPa	
	Air_IN	Ø6 HOSE	
Port Size	Material_IN	BSPT 1/4	
	Material_OUT	MIX ADAPTER	
Flux (K	V value)	2.9L/min	
Driving Part Material		Aluminum	
Wetted Pa	art Material	Aluminum	



## **TANK** SSR / SSF Series

High efficiency in dispensing because a large amount of liquid is contained in the tank.

High responsiveness thanks to the various standardized options according to the characteristics of the liquids and the customers' needs (electrolytic polishing, Teflon coating, etc.)

Safety-certificated type can be custom-made to enhance work site stability.

As our products are standardized in various types of capacities (1-50L), with a method of inputting liquid directly and a method of using internal containers, we have the system that can be immediately delivered.

*««« By applying Taeha's advanced dispensing expertise and our highly reliable pressure tank, we propose the most suitable applications for customers.* 

<ul> <li>Tank Specifications</li> </ul>	
Material	SUS304
Cover Type	Ferrule Clamp Type
Material Outlet	Bottom port(BSPT3/8", Female) *option : Top port
Polishing	Buff Polishing
Sealing	O-Ring(NBR), Capsule O-Ring(Viton) Silicone O-Ring, EPDM O-Ring
Operating Pressure	0.5MPa



PRESSURE	REGULATOR			r	AGITATOR			
Model	Description				Model	1	Notor	Use Tank
TRS-04	G-Medium pressure type, 0~0.4Mpa				TAU-20S	DC Motor	. 20W. ¤60mm	1L, 3L, 5L
TRS-07	G-High pressure type, 0~0.7Mpa					DOM	00144 = 00	10L, 20L, 30L
TRS-04P	P-Medium pressure type, 0~0.4Mpa			ALC: NOT	TAU-90S	DC Motor	, 90W, □90mm	40L, 50L, 60L
TRS-07P	P-High pressure type, 0~0.7Mpa						·	
MATERIAL	. INLET PORT	-	1.8.1					
5S/2S/2.5S/3 ne size of the p pends on the	S Ferrule Clamp type ipe connecting size of clamp)					LVE		
		100	E.					
					TANK HEAT		Operating Tem	p Max.Voltag
		1				e er Heater	-62°C ~ 260°C	380VAC
LEVEL P			ľ		Type Silicone Rubb	e er Heater plate)		380VAC
LEVEL P Ø6 x Ø8 F PFA 1/2 EVEL SEN Model TLS-H TLS-H TLS-L	FA Hose   Hose			4	Type Silicone Rubb (for End p	e er Heater plate)	-62°C ~ 260°C	380VAC

#### MATERIAL FEEDING SYSTEM

## Stainless Straight Round type (SSR Series)



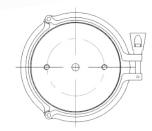
- A type that uses liquid put directly into the material.

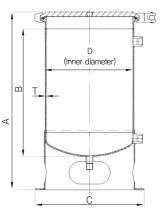
- The wide opening makes it easy to add liquid materials and easy to clean.

- There is no liquid balance due to fluidity due to the lower plate structure.

Tank Size										
Model	А	В	с	D	E					
SSR-1BP	245	153	Ø142	Ø97.6	2.0					
SSR-3BP	280	174.1	Ø205	Ø159.6	2.8					
SSR-5BP	353.5	249.1	Ø205	Ø159.6	2.8					
SSR-10BP	433.7	311	Ø265	Ø210.3	3.0					
SSR-20BP	728.7	605	Ø265	Ø210.3	3.0					







## Stainless Straight Flat type (SSF Series)



- Since the liquid is put into the inner container, there is no contact between the inside of the tank and the liquid.

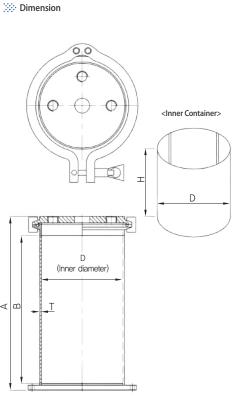
- The wide opening makes it easy to add liquid materials and easy to clean.

- Suitable for acids, anaerobic liquids and two-component materials that react with metals.

#### Inner Container

- Material : SUS304(STD), PE/TEFLON(option) \*\*Internal surface : Teflon Coating (option)

T	Tank Size Unit(mm										
	Model	A	В	D	т	Inner Container(ØDxH)					
	SSF-1TP	209	178	Ø97.6	2.0	Ø101.6x215	∢				
	SSF-3TP	240.5	199	Ø159.6	2.8	Ø155x210					
	SSF-5TP	294.52	250	Ø159.6	2.8	Ø155x320					
	SSF-10TP	394.3	341	Ø210.7	2.8	Ø205x365					
	SSF-20TP	689.3	648	Ø210.7	2.8	Ø205x660	,				





## VACUUM&AUTO-CONTROL TYPE 1K / 2K MFSV1 MFSV2 PRESSURIZED&AUTO-CONTROL TYPE 1K / 2K MFSP1 MFSP2 VACUUM&MANUAL-CONTROL TYPE 1K / 2K MFEV1 MFEV2 PRESSURIZED&MANUAL-CONTROL TYPE 1K / 2K MFEP1 MFEP2

The MFS/MFE series is a material supply-only equipment that transports and supplies 1-component and 2-component materials in a stable way. The device enables stable and economical process maintenance for a long period of time as it is possible to supply continuously and infinitely with one tank per material. It is a new concept of safety equipment that does not require industrial safety certification as it does not require compressed air. It is possible to freely adjust the vacuum degassing time, preheating function, and stirring function according to the characteristics of the materials.

By applying the vacuum pump, the inside of the tank containing the material can be kept in a vacuum state at all times. There is no hardening problem due to moisture in the air, so there is no need for cleaning a tank and the storage of liquid is excellent. Even if there is no separate degassing process (vacuum—pressurization—exhaust), the material remains completely degassed. It is suitable for preventing the hardening of materials that are particularly sensitive to moisture (polyurethane, conformal coating, etc.), and is a facility that can easily transport difficult liquids.

It is a new concept of a material feeding device that can additionally install various options in the facility according to the types of materials and the characteristics of the customers' processes. It can be combined with various dispensing devices and dispensers, so it is very easy to apply them to the production line. Composed of a tank of various capacities required for material supply and a tablet capable of a touch screen, it can be configured so that it is compact and easy to operate and maintain by the user.

lt	BASIC SPEC	Remarks			
ltem	MFS (AUTO-CONTROL)	MFE (MANUAL_CONTROL)	Kemarks		
Dimension WxHxD (mm)	1780 x 1950 x 900	1780 x 1950 x 900 1700x1300x600			
Weight	≒ 250kg	≒ 200kg	*Weight & Size depends on the specifications of option product		
Power	AC220V,	50/60Hz			
Power Consumption	250	)VA			
Tank Size	5L, 10L, 20L,	30L, 40L, 60L	*Special type can be custom-made		
Operating Air Pressure	0.4~0	),5MPa			
Feeding Air Pressure	0.1~0	).5MPa			
User Interface	Touch PC (Windows10)	3WAY VALVE			
Temperature	10~				
Humidity	10~8				
Vibration Resistant	Less th				
Controller	MSC-100	PEV			

#### MATERIAL FEEDING SYSTEM



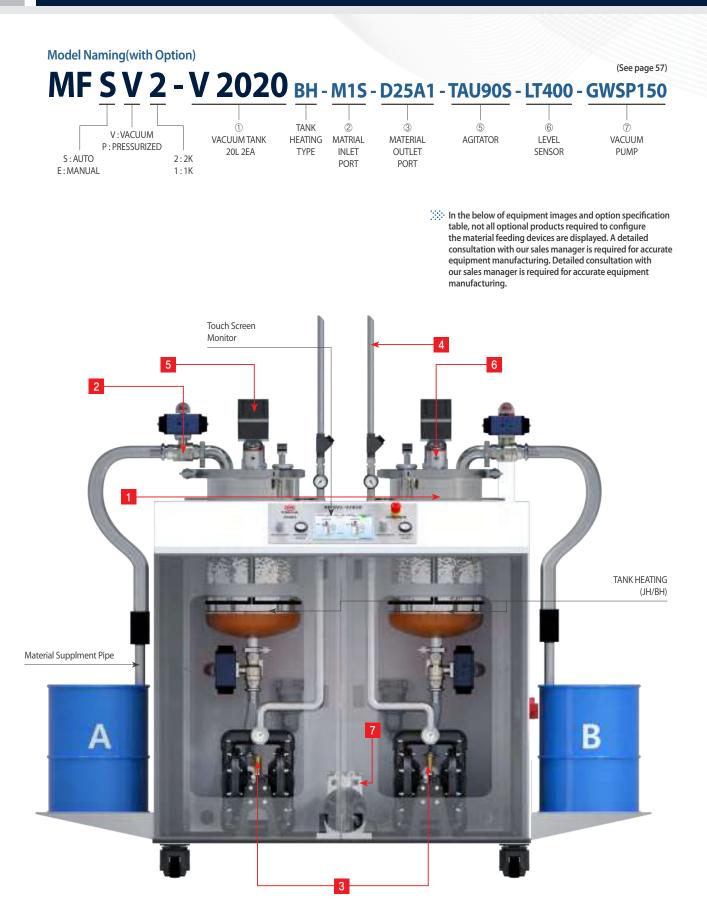




This specification is suitable for customers who want material feeding devices with similar performance at more reasonable prices. It is equipped with a manual control type dedicated controller controlled with a 3-way hand valve, so it is easy for the operator to operate and maintain and repair. One-component and two-component are possible to manufacture and a variety of options are additionally applied to realize the supply of materials suitable for customers' demands.



## MATERIAL FEEDING SYSTEM *MFS/MFE Series*



## MFS/MFE 주요옵션사양

Optio	n/Type			Model No.				Descroptions	Remarks	
			ire Type (P)]	21/ 1		Im Type (V) ]	( )/			
		1K P05 P	2K 1K 3030D P3		K 105 V		K,2K 6060	*05 : SUS304 5L TANK		
		P10 P	3020D P3	020 V	'10 V	'6030D V6	6030	*10 : SUS304 10L TANK		
		-					5020 5010	*20 : SUS304 20L TANK *30 : SUS304 30L TANK	P: SUS304 Pressure Tank V: SUS304 vacuum Tank	
	1						1040	*40 : SUS304 40L TANK	D: DUAL TANK,	
_	ERIAL				-		1020	*60 : SUS304 60L TANK	AUTO SWITCHING	
	ANK						1010	**Note	1K : One Component 2K : Two Component	
							3030	P20D: 20L Pressure Tank 2EA	JH : JACKET HEATING TYPE	
			P1005D P1				3010 /2020	P3030 : 30L Pressure Tank 2EA V2010 : 20L Vacuum Tank 1EA	BH : BAND HEATING TYPE	
							2010	&10L Vacuum Tank 1EA	STANDARD	
				Ve			2005	V2020D: 20L Vacuum Tank 4EA		
							010			
_				© M1S	V	10050   V	1003	25A(Ø34) 1"	For 5L TANK	
2	MANUAL			© M1.5S				32A(Ø43) 1", 1/4"	For 10L – 60L TANK	
INLET/				M2.5S © P25A				50A(Ø60) 2" HOSE 25-32	For 20L – 60L TANK Viscosity 5,000cps	
RANSFER PORT	PIPE			P32A				HOSE 32-39,5	50,000cps	
PURI	DIAPHRAGM			D20A1				BSPT 3/4, 1:1	5,000cps	
				© D25A1				BSPT 1, 1:1	5,000cps	
				T02 © T03				BSPT 1/4 TAP BSPT 3/8 TAP	For 5L TANK For 5L – 20L TANK	
	PT OUTPUT			T04				BSPT 1/2 TAP	For 10L – 60L TANK	
				T05				BSPT 3/4 TAP	For 20L – 60L TANK	
			000cps]			,000cps]		*20A1 : BSPT 3/4, 1:1		
3	DIAPHRAGM		20A1 20A1C			20A3 20A3C		*20A3 : BSPT 3/4, 3:1 *25A1 : BSPT 1, 1:1	© : STANDARD	
	Di a l'invitanti		D25A1			D25A3		*25A3 : BSPT 1, 3:1		
DUTLET/ FEEDING			D25A1C			25A3C		*C : CIRCULATE		
PORT	PROPUMP	TANK 5L-2 P1500	20L I.	ANK 10L-60 P5000		TANK 20L-6 P15K	OL	*1500 : PCP-1500		
		P1500C	;	P5000C		P15KC				
		P1500D	)	© P5000D		P15KD		*5000 : PCP-5000	© : STANDARD	
		P1500D0		© P5000DC		P15KDC		*15K : PCP-15000	Option : HEATING (H)	
				P50001500		P15K5000 P15K15000		*C : CIRCULATE Option : IT D : PUMP 2EA		
				000010000		P15K1500				
		TANK 5L-20L	. TANK 5L-		K 10L-60	L TANK 20L	601			
		PFA02	PFA03		PFA04	PFA0				
		PFA02D	PFA03I		PFA04D	PFA05				
	TEFLON HOSE		PFA050		FA0504	PFA050	)5D			
			PFA0503 PFA043		A0504D	-				
	PFA	PFA         PFA043D           (INCH)         PFA0402         *02 : 1/4"								
	(INCH)									
				PFA0402 PFA0303				*03:3/8" *04:1/2"		
4			PFA030					*04 : 1/2" *05 : 3/4"	*	
HOSE			PFA0302	2D				*D:2EA	*PFA: Teflon Hose *HP: High-pressure Hose	
HOOL		TANK 5L-20L	. TANK 5L-	60L TAN	K 10L-60			*HOSE LENGTH : X1,5M, X3M, X5M, X7M	*Option: HEATING (H)	
		HP02 HP02D	HP03 HP03D		HP04 HP04D	HP05		*HOSE SIZE : PFA (OUTER)		
		I IFUZU	HP03L		HP04D HP0504	HP050		HP (INNER)		
	HIGH		HP0503	D H	P0504D					
	PRESSURE		HP043		P0404D	_				
	HP (INCH)		HP0431							
			HP0402							
			HP0303	D						
			HP030							
_			HP0302	D TAU40S				BLDC Motor, 40W, © 60mm	For 5L TANK	
5	AGITATOR			© TAU90S				BLDC Motor, 90W, 90mm	For 10L – 20L TANK	
GITATOR /				© TAU150S	;			BLDC Motor, 150W, D150mm	For 30L – 60L TANK	
CULATION	CIRCULATION (INTERVAL)			CIR20A				1/4", 1:1	For 5L – 10L TANK For 20L – 60L TANK	
	(INTERVAL)	LEVEL	C	CIR25A APACITANC	E		OP	1", 1:1		
_		TRANSMIT	TER	SENSOR		FLOAT SENS	UK	*LEVEL TRANSMITTER	*All type of Capacitance Sensor can be applied to Tank of 5L~60L	
	6	LT200, 5 LT300, 10		CS01 CS02		FS200, 5L FS300, 10I		: BSPP 3/4, Capacity(200~700L)	*Q'ty of Sensor : X01, X02, X03	
LEVEL	SENSOR	LT300, 10 LT400, 20		CS02		FS400, 201		*FLOAT SENSOR : BSPP 3/4, Capacuty(200~700L)	- X01 : LOW LIMIT 1EA	
		LT500, 30	DL	CS04		FS500, 301	-	*CAPACITANCE SENSOR	<ul> <li>X02 : LOW LIMIT/PRE each 1EA</li> <li>X03 : LOW LIMIT/PRE each 1EA</li> </ul>	
		LT600, 40				FS600, 401	-	: M12 X (1~4EA)	HIGH LIMIT 1EA	
	OIL TYPE	LT700, 60	JL	W2V20				200L/min		
7	DRY TYPE			GWSP150				150L/min	1	
7	(GEOWELL)			GWSP300				250L/min	- *Can be applied to Tank of 5L~60L	
/ACUUM	DRY TYPE			TVP-2685				115L/min	- *Q'ty of Pump : X1, X2, X4	
PUMP	(THOMAS) DRY TYPE			TVP-2685D EVP200PB				230L/min 200L/min	-	

©: STANDARD

## PRO-CP Series

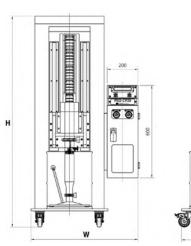
The PRO-CAN PUMP is a facility that can feed materials cleanly without mixing foreign substances or air bubbles by transferring the material contained in the container as it is. High-viscosity liquids can be transported with high precision over long distances, and the materials in a fixed quantity are precisely fed by adopting an electric motor method instead of a drive method using air.

It is very economical because it can use up to 1% of the remaining liquid in the container by applying a special follower plate developed by our company. With the application of the AUTO AIR VENT, air bubbles are automatically removed without additional air bubbles when supplying and replacing materials. Various lineups are provided according to the size of the CAN container. Please consult with our sales manager to select the correct specifications.

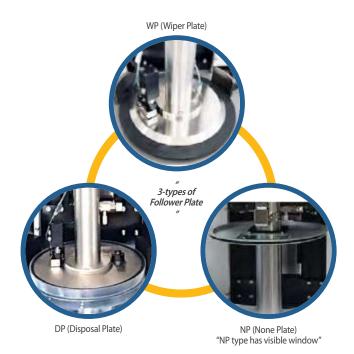
## PRO-CP(1K)



Dimension







PRO-CP (1K)

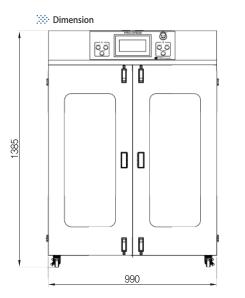
Model	PRO-CP20
Can Size	20kg
Weight	≒150kg
Air Pressure	0.4~0.5MPa (Humidity 5% less than, Air Filter 5 $\mu$ less than)
Power	AC220V(±10%), 50/60Hz
Power Consumption	max 2.6kW
Display	5inch TFT LCD
Operating Method	Touch screen,Button S/W
Operating Mode	AUTO/MANUAL/TEST
Viscosity	1~500,000(cps)
Dosing Pressure	5.0MPa
Displacement	5.0ml/rev
Flux	max 300ml/min
Accuracy	±1%
Min. Feeding vol	25.0ml/min
Motor Speed	1~150rpm (60rpm Recommended)
Inlet Port	One touch fitting PC (Ø8)
Outlet Port	BSPT 3/8, 1/2, 3/4, 1
Material of Stator	FFKM/EPDM
Temperature	0~50°C (Avoid direct sunlight)
Humidity	10~85%RH
Vibration Resistance	Less than 0.5G
Comm. Connector	LAN(Modbus TCP), RS485(Modus RTU)
Follower Plate	WP(Wiper Plate) / DP(Disposal Plate) / NP(None Plate)

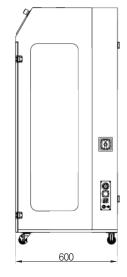
A high-precision material feeding device with one-component and two-component types in an electric motor method that combines the CAN PUMP with the PRO-PUMP

MATERIAL FEEDING SYSTEM

## $PRO-CPD(2K) \quad (\in$











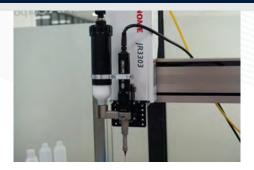
## PRO-CPD (2K)

Model	PRO-CPD20
Can Size	20kg
Weight	≒320kg
Air Pressure	$0.4{\sim}0.5\text{MPa}$ (Humidity 5% less than, Air Filter 5µ less than)
Power	AC200V~240V, 50/60Hz
Power Consumption	5.2kW
Display	7inch TFT LCD
Operating Method	Touch screen,Button S/W
Operating Mode	AUTO/MANUAL/TEST
Viscosity	1~500,000(cps)
Dosing Pressure	5.0MPa
Displacement	5.0ml/rev
Flux	300ml/min
Accuracy	±1%
Min. Feeding vol	25.0ml/min
Motor Speed	1~150rpm (60rpm Recommended)
Inlet Port	One touch fitting PC (Ø8)
Outlet Port	BSPT 3/8, 1/2, 3/4, 1
Material of Stator	FFKM/EPDM
Temperature	0~50°C (Avoid direct sunlight)
Humidity	10~85%RH
Vibration Resistance	Less than 0.5G
Comm. Connector	LAN(Modbus TCP), RS485(Modus RTU)
Follower Plate	WP(Wiper Plate) / DP(Disposal Plate) / NP(None Plate)

## JANOME DESKTOP ROBOT Semi-Automated System

By incorporating a dispenser into high-end, high-performance tabletop robot equipment, it can be applied as a SEMI-AUTO system to the customers' various dispensing processes. With its simple and compact design and structure, it can be conveniently configured as an automatic system, and a variety of options can be selected.

Please consult with the sales manager about the customer's required dispensing conditions and select an appropriate system.







#### 🔅 JR3000F Heavy Duty Type

Be equipped with a feedback motor to carry heavy tool and workpiece payloads, Z-Axis brake is for preventing damage to the tool and workpiece



-The camera function is enhanced to accommodate more sophisticated industrial sites. -The CCD camera is enhanced with functions of automatic calibration and counter to increase the utilization of the camera system.

#### Various Laguages

- The Teaching Pendant contains more than 10 languages, so it is possible to easily program and perform robot work in various foreign countries.

#### More Robust Robot

-It is fast (a maximum speed of 900 /sec) with more reinforced stiffness, and accurate. The stability can be built to operate without stopping for a long time. - When the camera with the more stable tracking function reaches the Z mechanism, even with the faster operation, it significantly reduces the robot's quiescent vibration, reducing latency by about 50 percent compared to the previous model.



-The operator can select among CC LINK, DeviceNet, and PROFIBUS. -It's equipped with a LAN port as a default, and it is

possible to control several robots with one PC.

#### Robot Shaft & External Motor Control

-Just like handing the robot axis at the teaching pendant, the two-pulse string input device such as the stepping motor or servo motor is programmed. -The robot is controlled by installing a conveyor by changing the worktable setting and the direction of the product to be worked.



## JR3000 Series Specification

	Model	:3Axes synchronous control :4Axes synchronous control										
ltem		JR3203	JR3204	JR3303	JR3304	JR3403	JR3404	JR3503	JR3504	JR3603	JR3604	
	X · Y Axes(mm)	200x200		300x320		400x400		510x510		510x620		
Operating Range	Z Axis(mm)	50		100		150		150		150		
	R Axis( ° )	-	±360	-	±360	-	±360	-	±360	-	±360	
Max. Portable Load	X Axis(Workpiece) (kg)	7		15		15		15		15		
IVIAX, FUITADIE LUAU	Y Axis(Tool) (kg)	3.5		7		7		7		7		
Max. Speed	$X \cdot Y Axes(mm)$	700(7~700)		900(9~900)		900(9~900)		900(9~900)		900(9~900)		
(PTP Drive)	Z Axis(mm/sec)	250(2.5~250)		400(4~400)		400(4~400)		400(4~400)		400(4~400)		
():Range	R Axiss(°/sec)	-	600(6~600)	-	900(9~900)	-	900(9~900)	-	900(9~900)	-	900(9~900)	
Max.Speed(CP Drive) (): Range	$\begin{array}{c} X \cdot Y \cdot Z \\ \text{Combined(mm/sec)} \end{array}$	600(0.1~600)		850(0.1~850)		850(0.1~850)		850(0.1~850)		850(0.1~850)		
	$X\cdot Y \text{ Axes(mm)}$	±0.006	±0.01	±0.007	±0.01	±0.007	±0.01	±0.008	±0.01	X:±0.008 Y:±0.01	±0.01	
Repeatability	Z Axis(mm)	±0.006	±0.01	±0.007	±0.01	±0.007	±0.01	±0.008	±0.01	±0.008	±0.01	
	R Axis( ° )	-	±0.008	-	±0.008	-	±0.008	-	±0.008	-	±0.008	
protrus	n WxDxH (excluding sions)(mm) e column type	323x387x554	323x387x676	560x535x659	560x535x844	584x631x807 (615x631x807)	584x631x894 (615x631x894)	678x731x807	678x731x894	790x731x807	790x731x894	
Weight(kg) ( ):	double column type	20	22	35	38	42 (45)	46 (49)	44	47	45	48	

#### 🔅 JR3000F Specification

Madal		lt and	3Axes synchr	onous control
Model		Item	JR3303F	JR3403F
Operating Range	X·Y	Axes(mm)	300x320	400x400
Operating Range	Z	Axis(mm)	150	150
Max. Portable Load	X Axis(W	orkpiece) (kg)	20	20
Max. Ponable Loau	Y Axis	s(Tool) (kg)	15	15
		up to 5kg	1000	1000
	X Axis(mm/sec)	up to 10kg	800	800
		up to 20kg	600	600
Mary Oracad		up to 1kg	900	900
Max. Speed (PTP Drive)	Y Axis(mm/sec)	up to 5kg	800	800
(PTP Drive)	Y AXIS(IIIII/SEC)	up to 10kg	600	600
		up to 15kg	500	500
		up to 5kg	400	400
	Z Axis(mm/sec)	up to 10kg	300	300
		up to 15kg	200	200
Max. Speed(CP Drive)	X · Y · Z Co	mbined(mm/sec)	850	850
Repeatability	X · Y ·	Z Axes(mm)	±0.01	±0.01
External Dimension	WxDxH (excludir	ng protrusions) (mm)	560x535x807	615x631x807
	Weight (kg)		35	45



### **FRAME CONFIGURATION**

Basic type Shelf type Full frame open type Full frame close type Full frame acryl cover typ



The SEMI-AUTO system with a desktop robot can be installed in a narrow space, enabling the use of efficient space. The convenient and compact system enables precise motion control and discharge in a fixed quantity by a robot simultaneously. Easy to change a product and control enough to make it suitable for small quantity production of multiple products with a memory function. Excellent versatility with various combinations of dispensers and accessories. Since various frames for applying the SEMI-AUTO system are standardized, post management is easy.

# INLINE AUTOMATION SYSTEM PROS-100 Series



## D/P System

#### **Features**



Depending on the dispensing process, it is possible to select a dispenser suitable for materials such as silicone, epoxy, UV material, and acrylic. It is possible to select a variety of dispensers and material feeding devices, including barrel, cartridge, tank, pneumatic valve, plunger pump, PRO-PUMP and jetting valve.

It is an in-line automation facility that transfers products through a conveyor, aligns products by an orthogonal robot, sets the dispensing position with a 3-axis motion robot, and performs dispensing work with a dispenser.

It's possible to select the vision, conveyor type, dispenser, etc. as options depending on the product to be applied, use, work environment, and work process. The control PC with a 10-inch monitor in the basic operating environment of the facility and even PLC control can be selected as necessary.

Motion and conveyors are unique special products to minimize the facility's exterior size and to expand the internal work area. It is designed to realize the same working speed as a dual conveyor of the single size equipment in a structure that can operate a double stage on the X-axis line.

pecifications								
ltem	Specification	Remark						
Dimensions W x D x H (mm)	1200 × 1150 × 1680 (mm)	This size depends on the specifications of option produce						
System Configuration	CONVEYOR + 3-AXIS CARTESIAN ROBOT + DISPENSER							
Power	AC220V, 50/60Hz 50A	3 PHASE						
Control Method	PLC, TOUCH, TOUCH CONTROLLER							
User Interface	OPERATION PC, TEACHING PENDANT							
Power Consumption	5 bar over							
Operating Air Pressure	0.4~0.8MPa							
Dispensing robot	3-Axis Cartesian Robot (X:300, Y:200, Z:200mm)							
Robot Speed	LM GUIDE (MAX 600mm/sec)	Accuracy ±0.02mm						

#### 63

## VDS-3C (3-Chamber)

When an air trap occurs due to the shape of the product to be dispensed, the liquid is dispensed in a vacuum environment to prevent air bubbles.

Three chambers, such as the INLET chamber-DISPENSING chamber (constant vacuum)-OUTLET chamber, etc., go through the process of input-dispense-discharge and provide a cleaner environment and a work process free from air bubbles.

It can be applied to the automation line and applied as an IN-LINE facility.

By applying touch panel display, it is easy for the operator to set, operate, maintain and repair. It is possible to check and control the exact vacuum pressure in the vacuum chamber by using the CONVECTION vacuum gauge. It is a system that can check the liquid capacity in a vacuum chamber by applying a capacitance sensor.

Custom-made facilities suitable for the customers' needs

*You can experience Taeha's rich dispensing expertise through our customized automation solution.* 





### Specification VDS-3C

ltem	Specification	Remark
Dimension W x D x H (mm)	3270 × 1170 × 1785 (mm)	This size depends on the specifications of option product
System Configuration	Inlet Chamber + Dispensing Chamber + Outlet Chamber	
Power	AC220V, 50/60Hz 50A	3 PHASE
Control Method	PLC, TOUCH, TOUCH CONTROLLER	
User Interface	OPERATION PC, TEACHING PENDANT	
Power Consumption	5 bar over	
Operating Air Pressure	0.5MPa	
Range of Pressure	1mbar $\sim$ -1013mbar	
Applicable Material	Conformal / Silicone	
Dispensing Robot	3-Axis Robot (X:300, Y:200, Z:200mm)	
Cartesian Robot (Speed)	LM GUIDE (MAX 600mm/sec)	Accuracy ±0.02mm

\*\*Detailed consulting with our sales manager is required for accurate euipment manufaturing

By performing the dispensing process in a vacuum environment, both dispensing and degassing are possible at the same time, so air bubble-free dispensing is possible in the dispensing space.











### **DISPENSING TIPS & NOZZLES**

#### 🔅 Plastic Hub Needle

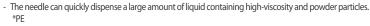
 As a general-purpose needle with a hub made of PE with the dispensing unit (shaft) made of stainless steel that has a screw-type structure, it is perfect for fastening.
 \*Hub: PE, Pipe : Stainless Steel



	PLASTIC HUB NEEDLE											
Course	I.D	O.D	Color	Pipe length L=12.7mm	Pipe length L=25.4mm	Color	Pipe length L=6.35mm					
Gauge	(mm)	(mm)	Color	pkg Q'ty	=100pcs	Color	pkg Q'ty=50pcs					
14G	1.75	2.10	<ul> <li>Dark Green</li> </ul>	PN-14G-1/2	PN-14G-1	<ul> <li>Dark Green</li> </ul>	PN-14G-1/4					
15G	1.50	1.83	• Orange	PN-15G-1/2	PN-15G-1	<ul> <li>Brown</li> </ul>	PN-15G-1/4					
16G	1.33	1.65	• Lavender	PN-16G-1/2	PN-16G-1	-	-					
17G	1.15	1.50	<ul> <li>White</li> </ul>	PN-17G-1/2	PN-17G-1	-	-					
18G	0.97	1.27	• Pink	PN-18G-1/2	PN-18G-1	• Green	PN-18G-1/4					
19G	0.78	1.08	• Brown	PN-19G-1/2	PN-19G-1	_	-					
20G	0.66	0.90	• Yellow	PN-20G-1/2	PN-20G-1	• Pink	PN-20G-1/4					
21G	0.57	0.81	• Yellow Green	PN-21G-1/2	PN-21G-1	• Purple	PN-21G-1/4					
22G	0.47	0.72	<ul> <li>Black</li> </ul>	PN-22G-1/2	PN-22G-1	• Blue	PN-22G-1/4					
23G	0.40	0.64	Light Blue	PN-23G-1/2	PN-23G-1	• Orange	PN-23G-1/4					
24G	0.31	0.56	• Red	PN-24G-1/2	PN-24G-1	-	-					
25G	0.29	0.51	• Blue	PN-25G-1/2	PN-25G-1	• Red	PN-25G-1/4					
26G	0.25	0.46	• Beige	PN-26G-1/2	PN-26G-1	-	-					
27G	0.20	0.41	• Gray	PN-27G-1/2	PN-27G-1	<ul> <li>Clear</li> </ul>	PN-27G-1/4					
30G	0.14	0.32	Purple	PN-30G-1/2	PN-30G-1	• Lavender	PN-30G-1/4					
32G	0.11	0.25	• Yellow	PN-32G-1/2	-	-	-					
34G	0.06	0.24	Olive Green	PN-34G-1/2	-	-	-					

#### 🔅 Tapered Needle





		TAPERED TIP	
Gauge	I.D(mm)	Color	pkg Q'ty-50pcs
14G	1.55±0.02	Olive Green	TN-14G
16G	1.20±0.02	Gray	TN-16G
18G	0.84±0.02	Green	TN-18G
20G	0.63±0.02	• Pink	TN-20G
22G	0.41±0.02	• Blue	TN-22G
25G	0.25±0.02	• Red	TN-25G
27G	0.20±0.02	<ul> <li>Clear</li> </ul>	TN-27G

#### 🔅 Flexible Needle

#### - It is suitable for anaerobic materials that may damage parts. \*Hub:PE, Pipe:PP

FLEXIBLE NEEDLE								
Gauge	I.D(mm)	O.D(mm)	Color	Pipe length L=12,7mm	Pipe length L=25.4mm			
				pkg Q'ty	=50pcs			
14G	1.55	2.03	<ul> <li>Dark Green</li> </ul>	FN-14G-1/2	FN-14G-1			
15G	1.30	1.80	<ul> <li>Brown</li> </ul>	FN-15G-1/2	FN-15G-1			
18G	0.84	1.35	• Green	FN-18G-1/2	FN-18G-1			
20G	0.60	1.02	• Pink	FN-20G-1/2	FN-20G-1			
22G	0.40	0.81	• Blue	FN-22G-1/2	FN-22G-1			
25G	0.30	0.81	• Red	FN-25G-1/2	FN-25G-1			

### **DISPENSING TIPS & NOZZLES**

#### Section 2018 Angled Needle





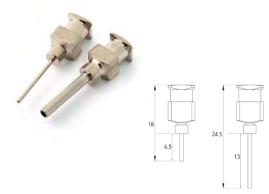
12.

- A 45-degree angled needle suitable for dispensing at interference areas

	ANGLED NEEDLE								
0		O.D(mm)	Oplan	Pipe length L=12.7mm					
Gauge	I.D(mm)		Color	pkg Q'ty–50pcs					
14G	1.75	2.10	<ul> <li>Dark Green</li> </ul>	AN-14G-45					
15G	1.50	1.83	• Brown	AN-15G-45					
18G	0.97	1.27	Green	AN-18G-45					
20G	0.66	0.90	• Pink	AN-20G-45					
21G	0.57	0.81	Purple	AN-21G-45					
22G	0.47	0.72	• Blue	AN-22G-45					
23G	0.40	0.64	• Orange	AN-23G-45					
25G	0.29	0.51	• Red	AN-25G-45					
27G	0.20	0.41	<ul> <li>Clear</li> </ul>	AN-27G-45					
30G	0.14	0.32	• Lavender	AN-30G-45					

Section Metal Needle

- As a general-purpose needle with a hub made of metal and the dispensing unit (shaft) made of stainless steel that has a two-ear type structure, it is perfect for fastening. \*Hub : Brass, Pipe : SUS304



METAL NEEDLE							
Course	I.D	O.D	Pipe length L=13mm	Pipe length L=6.5mm			
Gauge	(mm)	(mm)	pkg Q't	y=12pcs			
12G	2.40	2.76	MN-12G-1/2	PN-12G-1/4			
13G	1.99	2.40	MN-13G-1/2	MN-13G-1/4			
14G	1.50	1.82	MN-14G-1/2	PN-14G-1/4			
15G	1.37	1.82	MN-15G-1/2	PN-15G-1/4			
16G	1.20	1.63	MN-16G-1/2	PN-16G-1/4			
17G	1.04	1.50	MN-17G-1/2	PN-17G-1/4			
18G	0.84	1.27	MN-18G-1/2	PN-18G-1/4			
19G	0.70	1.05	MN-19G-1/2	PN-19G-1/4			
20G	0.60	0.91	MN-20G-1/2	PN-20G-1/4			
21G	0.51	0.82	MN-21G-1/2	PN-21G-1/4			
22G	0.41	0.71	MN-22G-1/2	PN-22G-1/4			
23G	0.33	0.63	MN-23G-1/2	PN-23G-1/4			
24G	0.30	0.56	MN-24G-1/2	PN-24G-1/4			
25G	0.25	0.52	MN-25G-1/2	PN-25G-1/4			
26G	0.24	0.45	MN-26G-1/2	PN-26G-1/4			
27G	0.20	0.41	MN-27G-1/2	PN-27G-1/4			
28G	0.19	0.39	MN-28G-1/2	PN-28G-1/4			
30G	0.15	0.31	MN-30G-1/2	PN-30G-1/4			

#### 🔆 Brush Needle



## - A brush mainly used for dispensing on the surface and in a wide range, it's made of an anti-static material that does not come off easily.

It can be applied to a wide range of liquids such as base, coating material, lubricant, solvent, heat dissipation box, silicone, ink, etc.

BRUSH NEEDLE (L=42mm)							
Diameter	Gauge of	E	Brush Type	Material of Brush			
of Brush	Needle	Shpae	Hardness(Color)	Material of Brush			
4mm		Round					
5mm	14G,15G,18G,	Round, Flat	Soft(white), Hard(light brown)	PP			
6mm	21G,23G,25G	Round, Flat					
7mm		Flat					

\* There are various models according to width, length, shape, and hardness of the needle gauges/brushes. Please consult with our sales manager to select according to your needs.

#### - The role of holding and fixing a needle. Divided by gauge/needle type.

Special material needle guides can also be manufactured. Please consult with our sales manager.

\*SUS304

PN type	MN type	TN type
PNG-13G, PNG-14G, PNG-15G, PNG-16G	MNG-21G, MNG-22G	TNG-14G, TNG-16G
PNG-17G, PNG-18G, PNG-19G, PNG-20G	MNG-23G, MNG-24G	TNG-18G, TNG-20G
PNG-21G, PNG-22G, PNG-23G, PNG-24G	MNG-25G, MNG-26G	TNG-22G, TNG-25G
PNG-25G, PNG-26G, PNG-27G, PNG-30G	MNG-27G	TNG-27G

Seedle Guide



## Accessaries

### **DISPENSING TIPS & NOZZLES**

#### :: PreCision Nozzle

- Taeha's precision nozzle uses a ceramic tip to increase the reliability of precision and is very excellent in realizing ultra-fine dispensing.

1) PCNA: A separated structure of hub and nozzle tip. When the nozzle is clogged or damaged, only the tip can be replaced.





2) PCNB : It is a tapered type with an integral structure of the hub and the nozzle tip. It is excellent in liquid fluidity and enables ultraprecise dispensing.



3) PCNC: The screw-type fastening part and the integral structure of the HUB and the nozzle tip provide convenience when it is connected with other parts while simultaneously enabling ultra-precise dispensing.





	PRECISION NOZZLE							
Nozzle Tip	I.D(mm)	O.D(mm)	PCNA	PCNB	PCNC			
	0.07	0.15	PCNA-007	PCNB-007	PCNC-007			
	0.10	0.20	PCNA-010	PCNB-010	PCNC-010			
	0.15	0.25	PCNA-015	PCNB-015	PCNC-015			
	0.20	0.30	PCNA-020	PCNB-020	PCNC-020			
Caramia	0.25	0.35	PCNA-025	PCNB-025	PCNC-025			
Ceramic	0.30	0.40	PCNA-030	PCNB-030	PCNC-030			
	0.35	0.45	PCNA-035	PCNB-035	PCNC-035			
	0.40	0.50	PCNA-040	PCNB-040	PCNC-040			
	0.45	0.55	PCNA-045	PCNB-045	PCNC-045			
	0.50	0.60	PCNA-050	PCNB-050	PCNC-050			
	0.60	0.70	PCNA-060	_	-			
	0.70	0.80	PCNA-070	_	_			
SUS	0.80	0.90	PCNA-080	_	_			
	1.00	1.10	PCNA-100	_	_			
	1.20	1.30	PCNA-120	_	-			

\*Hub: SUS303, Tip: Ceramic, SUS303

#### 2-PIN/3-PIN Needle

Shower Needle



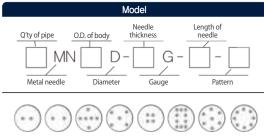
- It is possible to dispense at two or three points at the same time, increasing the efficiency of the dispensing time and process. Pipe can be manufactured depending on the inner diameter and length of the pipe according to customers' requirements. Please consult with our sales manager. \*Material : Hub-Brass, Pipe-SUS304

Model
2MN – 🗆 G – 🗆
3MN – 🗆 G – 🗆

1

- It is a needle used for simultaneous multi-point dispensing.

It is possible for customers to determine the inner diameter, length, and position of the pipe according to the dispensing process. Please consult with our sales manager.



## BARREL & ACCESSARIES Accessaries

### **BARREL & ACCESSARIES**

🔅 Bar	rel		1 5	container is u for UV-curin	, ,	the liquid to b	e dispensed. Ti	he material is	made of polyp	propylene and	the UV protect	ive
ltem	no.	Capacity Type	3cc	5cc	10cc	30cc	50cc	55cc	70cc	100cc	200cc	300cc
Clear Barrel	1	TAEHA	TB-03J	TB-05J	TB-10	TB-30	TB-50	-	TB-70	-	-	-
	2	TAEHA-P	-	TB-05P	TB-10P	TB-30P	-	TB-55P	-	TB-100P	TB-200P	TB-300P
UV Barrel		TAEHA	-	-	-	TB-30UV-R	TB-50UV-R		TB-70UV-R	-	-	-
(Color : Amber)		TAEHA-P	-	TB-05P-P	TB-10P-P	TB-30P-P	-	TB-55P-P	-	TB-100P-P	TB-200P-P	TB-300P-P
UV Barrel	5	TAEHA	-		TB-10UV-B	TB-30UV-B	TB-50UV-B	-	-	-	-	-
(Color : Black)	6	TAEHA-P	-	TB-05P-B	TB-10P-B	TB-30P-B	-	TB-55P-B	-	TB-100P-B	TB-200P-B	TB-300P-B
UV Barrel (Color : Green)		TAEHA	-	-	TB-10UV-G	TB-30UV-G	TB-50UV-G	-	-	-	-	-
Heat Resistance	8	TAEHA	-	-	-	HRB-30I	HRB-50	-	-	HRB-100	-	-
Barrel	0	IAERA	-	-	-	HRB-30E	-	-	-	-	-	-
SUS BARREL	9	TAEHA	-	-	TSB-10	TSB-30	TSB-50	-	-	-	-	-



<pre>Specification</pre>	:	1),	3,	5,	$\langle 0 \rangle$

Capacity	O.D(mm)	Length(mm)	MOQ(pcs)
3cc	11.3	75.0	50
5cc	14.5	70.0	50
10cc	18.0	106.0	50
30cc	26.0	130.0	50
50cc	26.0	165.0	50
70cc	26.0	240.0	25

#### Beat Resistance Barrel



The high-temperature liquid at the heatresistant temperature of 170°C can be used more safely and applied to paraffin or hot melt.

Model	O.D(mm)	Length (mm)	MOQ (pcs)
HRB-301	26.0	129.4	10
HRB-30E	26.3	129.8	10
HRB-50	26.3	161.6	10
HRB-100	37.2	194.0	10

⟨Specification: ②, ④, ⑥⟩

Capacity	O.D(mm)	Length(mm)	MOQ(pcs)
5cc	14.8	70.0	50
10cc	18.7	92.5	50
30cc	25.6	118.0	50
55c	25.9	175.0	50
100cc	36.7	191.5	10
200cc	44.5	230.0	10
300cc	54.9	201.5	10

#### SUS Barrel(Stainless steel Barrel)



Use only High-temperature/Highpressure Barrel & Adapter head of special-made. Temperature : 200°C

Model	0.D (mm)	Length (mm)	MOQ (pcs)
TSB-10	18.0	111.0	1
TSB-30	26.0	127.5	1
TSB-50	26.0	175.5	1
TSB-70	26.0	223.5	1



## **BARREL & ACCESSARIES**

Item	no.	Туре	Capacity	3cc	5cc	10cc	30cc	50cc	55cc	70cc	100cc	200cc	300cc
			STD	PP-03J	PP-05J	PP-10	PP-	PP-30		PP-30	-	-	-
Plunger		TAEHA	High viscous	-	-	-	PPF	-30	-	PPR-30	-	-	-
		TAEH	IA-P	-	PP-05P	PP-10P	PP-30P	-	PP-30P	-	PP-100P	PP-200P	PP-300P
			STD	TC-03J	TC-05J	TC-10	TC	-30	-	TC-30	-	-	-
		TAEHA	UV Green	-	-	TC-10G	TC-:	30G	-	TC-30G	-	-	-
Barrel			UV Black	-	-	-	TC-	30B	-	TC-30B	-	-	-
Сар		TAEHA-P		-	TC-05P	TC-10P	TC-30P	-	TC-30P	-	TC-100P	TC-200P	TC-300P
		Heat Resistance Barrel		-	-	-	TC-HRB30I		-	-	TC-HRB100	-	-
				-	-	-	TC-HRB30E	-	-	-	-	-	-
		TAEHA	Head only	AH-03	AH-05	AH-10	AH	-30	-	AH-30	-	-	-
Adapter	3		Assembly	AA-03N	AA-05N	AA-10N	AA-	30N	-	AA-30N	-	-	-
Ass'y		TAEHA-P	Head only	-	AH-05P	AH-10P	AH-30P	-	AH-30P	-	AH-100P	AH-200P	AH-300P
		IAERA-P	Assembly	-	AA-05P	AA-10P	AA-30P	-	AA-30P	-	AA-100P	AA-200P	AA-300P
		TAEHA **TC-02/TC-02G/TC-02B/TC-02N/				-02N/TC-02NE	2NB - **					-	
End Tip		TAEH	HA-P	-	- TC-02P			-	TC-02P				
		Heat Resist	ance Barrel	-	-	-	TC-02HRB	-	-	-	TC-02HRB	-	-

#### ① Plungers



- Used to push the liquid contained in the barrel to deliver uniform air pressure.

\*Material : PE \*MOQ:50pcs



barrel and store the remaining liquid.

- Used to store the barrel upright

during dispensing.

\*Material : Steel

\*MOQ:1pcs

- Used to seal the upper part of the

\*Material : PE \*MOQ:50pcs

3 Adapter Assembly

4 End Tip

- Used to supply air from the dispensing controller to the barrel. \*Material : Head(POM) Hose(Soft PVC) Oring(Silicone

\*MOQ:1pcs

🔅 Barrel Stand





- Used when the lower part of the barrel is sealed and the remaining liquid needs to be stored or transported.

\*Material : PE \*MOQ:50pcs

## 🔅 Barrel Switch



- Used when the operator turns on/off dispensing by attaching a switch to the barrel.

\*MOQ:1pcs





## **CARTRIDGE & ACCESSARIES**

14		Capacity		170cc(6oz)			340cc(12oz)		650cc(20oz)			1000cc(32oz)			
ltem	no.	Type colo	Natural	Amber	Black	Natural	Amber	Black	Natural	Amber	Black	Natural	Amber	Black	
	1	Cartridge	C-170	C-170A	C-170B	C-340	C-340A	C-340B	C-650	C-650A	C-650B	C-1000	C-1000A	C-1000B	
	3	③ Plunger CP-06BK(Black) CP-06RD (Red)					CP-12BK(Black) CP-12RD (Red) CP-2			2032					
TAEHA	4	Сар		CC-01							CC	-02			
type	5	Plug						-01RD(Red)	Red), CG-01BU(Blue)						
		C.Holder Set CH-170				CH-340			CH-650			CH-1000			
	6	C.Holder Body	CH-170-BD			CH-340-BD		CH-650-BD			CH-1000-BD				
		C.Holder Cap			CH-17	'0-CAP			CH-650-CAP						
	2	Cartridge	C-170S	-	-	C-340S	-	-	C-650S	-	C-650S-B	C-1000S	-	C-1000S-B	
	3	Plunger		CP-01S (\			White) C				CP-02S	2-02S (White)			
	4	Сар		CC-01S				CC-025							
TAEHA-S	5	Plug						CG-01	11S(Red)						
type		C.Holder Set		CH-170			CH-340		CH-650S			CH-1000S			
	6	C.Holder Body		CH-170-BD			CH-340-BD		CH-650S-BD		)	CH-1000S-BD			
		C.Holder Cap		CH-170-CAP					CH-650-CAP						



Suitable when the amount of material used is large. It is disposable and has the capacities of 6, 12, 20 and 32 oz. It can be used for material storage and a variety of applications, and it is applicable to both pneumatic and manual dispensing systems. \*Material : PE



Model	O.D(mm)	Length(mm)	MOQ(pcs)	Model	O.D(mm)	Length(mm)	MOQ(pcs)
C-170				C-650			
C-170A	43.0	180.0		C-650A	68.0	249.0	
C-170B			10pcs	C-650B			10pcs
C-340			/pkg	C-1000			/pkg
C-340A	42.9	310.0		C-1000A	68.4	347.0	
C-340B				C-1000B			



Model	O.D(mm)	Length(mm)	MOQ(pcs)	
C-170S	43.0	178.0		
C-340S	43.0 310.8			
C-650S	74.5	250.0	10pcs	
C-650S-B	74.5	230.0	/pkg	
C-1000S	74.8	352.0		
C-1000S-B	/4.0	552.0		

#### Cartridge Plunger



Designed to fit the cartridge for perfect dispensing, it is used to push the material inside the cartridge cleanly without waste.

\*Material : PE \*MOQ : 10pcs

#### 6 Cartridge Holder

- The cartridge holder set (composed of a holder body and a holder cap) is used to protect the cartridge and it is designed to withstand a pressure up to 0.7 MPa.

\*Material : AL \*MOQ : 1pcs





- The cartridge caps and plugs are used to fix plungers in the cartridge during transportation or storage and to seal the upper/lower part of the cartridge.

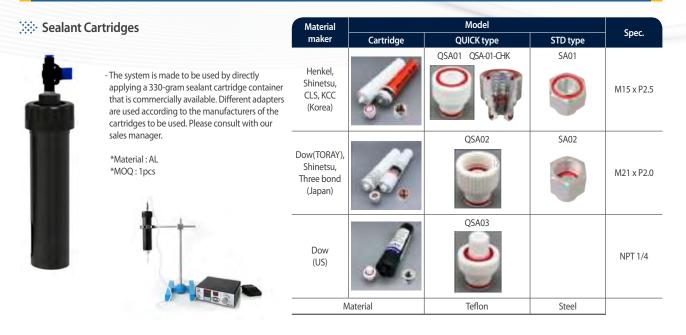
> \*Material : PE \*MOQ : 10pcs





## Accessaries

## **CARTRIDGE & ACCESSARIES**



#### 🔅 Cartridge Elbow

🔅 Regulator

## - Use to connect cartridge and

valve \*Material : Nylon, SUS

- It is used to adjust the air pressure

supplied to the pressure tank and

easy to connect and disconnect.

cartridge. It is a one-touch type, so it is

(G : General type, P : Precise type)

Spec

G-Medium pressure type, 0~0.4Mpa

G-High pressure type, 0~0.7Mpa

P-Medium pressure type, 0~0.4Mpa

P-High pressure type, 0~0.7Mpa

\*MOQ:1pcs

Model

TRS-04

TRS-07

TRS-04P

TRS-07P

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🔅 Tube Adapter

#### 🔅 Connector Tube



 Applying an adapter to a tubetype container prevents the material from flowing at the needle.

\*Material : POM \*MOQ : 1pcs

 It is used to supply air pressure from the controller to the cartridge or valve.
 It is a one-touch type, so it is easy to connect and disconnect.

\*Tube Length : 1.2m (custom-made on demand)

Cartridge Holder Calmp



 It is a clamp to fix the general cartridge holder and the sealant cartridge holder to the stand.

\*Material : AL \*MOQ : 1pcs

### 🔅 Cartridge Stand



 It is a stand that can be fixed by variously adjusting the direction and height of the barrel, cartridge holder, valve, etc.

\*Material:Steel

## **OTHERS ACCESSARIES** Accessaries

### **OTHERS ACCESSARIES**



































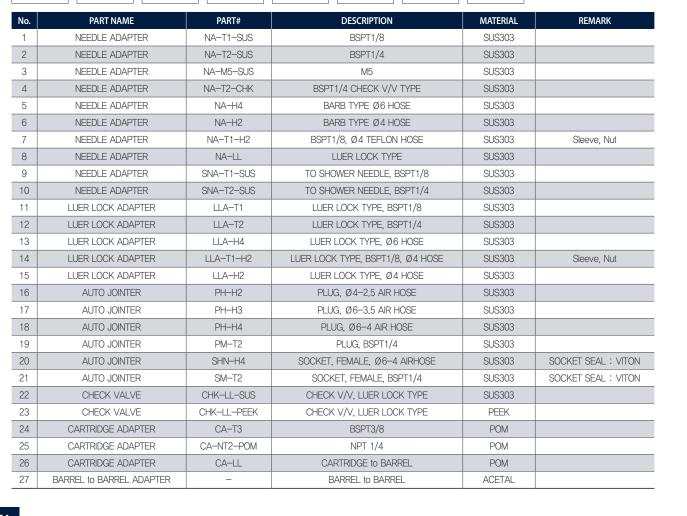




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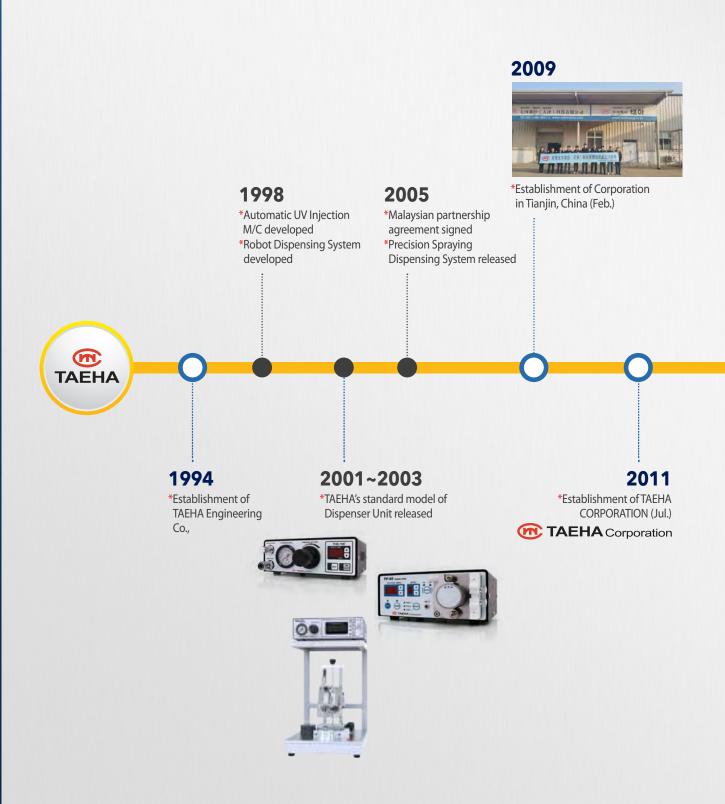


## TAEHA Corporation

**Professional Quality in Liquid Dispensing** 



## HISTORY



### 2014





- \*Establishment of Branch in Shenzhen, China (Aug.)
- \*Designated as Promising Gyeonggi-do Small and Medium Enterprise
- \*Acquired 2 cases of Patent, 2 products of Trademark registration
- \*Acquired 2 cases of New Design for Practical Use

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### 2017~2019



- \*Completed construction of TAEHA NANO CENTER (Jan. 2017)
- \*Designated as Gyeonggi-do Good Work Place (2017)

\*Won Environment-friendly Building Award in Namyangju (NANO CENTER, 2018)

- \*Participated Germany Hannover Messe (2018) \*Designated Korea Gyeonggi-do Best Company for
- Women's Employment (2018)

\*Designated Promising Export Small and Medium Enterprise (2019)

\*The 25th Anniversary of establishment





#### **13** \*Developed and patent application of PRO-PUMP \*\$3 Million Export Tower Awarded

\*Designated as Gyeonggi-do Good Work Place

#### 2016



### 2020~

\*Continue to become a promising global company

\*Establishment of Branch in Gumi, Korea (Feb.) \*Won the 50th Korean Engineer Award (RND center) \*Won Outstanding Material Developer Award (CEO)



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### 2012



\*Relocation of new office building (Namyangju-si, Kyonggido)

## **TAEHA Global Network**



TAEHA Corporation Head Office, Nano Center, Gumi Branch Overseas Corporation, Branch



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- ◄ Quality Renovate Dept.

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